BB-SR RE-TAPPING MACHINE

THE FASTEST AND EASIEST WAY TO:
• Retap threaded parts
• Chase threads
• Remove cutoff burrs from threads
• Inspect threads (with thread gage mounted in chuck)
• Countersink holes
• Deburr holes
• Ream holes

5/64" to 1/2" capacity chuck
1/3 H.P., 115V, Single Phase
1725 RPM, A48 Frame Motor
Shipping weight: 32 lbs

The RE-TAP-ER has a double disc friction drive that reverses rotation instantly by the application of forward or backward hand pressure on the part being retapped. The friction discs are driven by a Rubber Drive Ring mounted on the motor shaft.

Since the unit is driven merely by friction, it would be impossible to guarantee any particular R.P.M. because the R.P.M. will vary with the pressure exerted and the operation performed. The maximum spindle speed is 1,000 RPM.

NEW IMPROVED DESIGN

• Solid one piece enclosed housing
• Motor slides back for easy drive ring replacement
• Pilot light switch warns if motor is left running
• Rugged construction yet light weight and portable (only 32lbs)

ORDERING NO. CONFIGURATION
BB-SR STANDARD AS SHOWN
BB-SR/MAGNETIC START WITH MAGNETIC START
BB-SR-3/4CAP WITH 3/4" CAPACITY CHUCK
BB-SR 3450RPM WITH 3450 RPM MOTOR
BB-SR-380/3 WITH 380V 50HZ 3 PHASE MOTOR
BB-SR-VAR/RPM WITH VARIABLE SPINDLE SPEED CONTROL AND FORWARD-REVERSE SWITCH

ALSO AVAILABLE 220V, 50HZ OR 60HZ, SINGLE OR SPLIT PHASE MOTORS OR AVAILABLE WITHOUT MOTOR CALL FOR A QUOTATION ON YOUR SPECIFIC CONFIGURATION

Replacement Parts

<table>
<thead>
<tr>
<th>CAT. NO.</th>
<th>RE-TAP-ER</th>
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<tbody>
<tr>
<td>BB-7</td>
<td>DRIVE RING BLACK NEOPRENE</td>
</tr>
<tr>
<td>BB-7HD</td>
<td>HEAVY DUTY DRIVE RING ORANGE URETHANE</td>
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<tr>
<td>BB-21</td>
<td>PKG. OF 6 FINGER PROTECTORS</td>
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