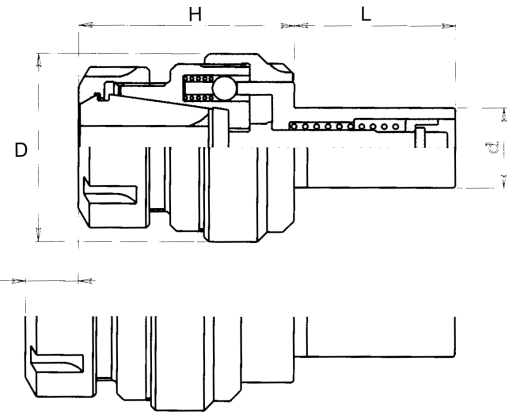


TENSION ONLY FLOATING ER COLLET TAP HOLDERS

- Tension Feature Eliminates Tap Breakage During Machine Reversal
- For use on CNC machining centers and lathes, screw machines, automatic lathes, chuckers, and milling machines.
- Can be used on rigid or reversing spindles
- Floating mechanism (.002 per side / .004 total float) compensates for misalignment between tap and work piece.

SEE PAGE 161
FOR COLLETS.



TAP COLLET SERIES	HAND TAP COLLET RANGE
ER11	#0 TO 1/4
ER16	#0 TO 5/16
ER20	#0 TO 1/2
ER25	#0 TO 5/8
ER32	#0 TO 13/16

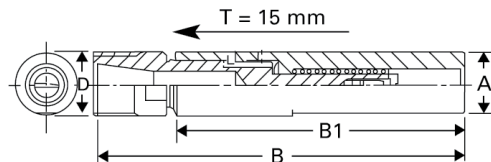
Shank Dia.	Collet Series	L	H	D	Tension (mm)		Part No.	Collet Nut*	Collet Wrench**
					T				
5/8	ER11	32	36	29	8		SS062TIER11	ER11H	ER11HW
5/8	ER16	32	48	29	8		SS062TIER16	ER16M	ER16MW
3/4	ER11	32	36	29	8		SS075TIER11	ER11H	ER11HW
3/4	ER16	32	48	29	8		SS075TIER16	ER16M	ER16MW
3/4	ER20	46	56	44	12		SS075TIER20	ER20H	ER20HW
3/4	ER25	46	70	44	12		SS075TIER25	ER25E	ER25EW
1"	ER20	46	56	44	12		SS100TIER20	ER20H	ER20HW
1"	ER25	50	64	58	16		SS100TIER25	ER25E	ER25EW
1"	ER25	80	64	58	16		SS100TIER25L	ER25E	ER25EW
1"	ER32	50	66	58	16		SS100TIER32	ER32E	ER32EW
1"	ER32	80	66	58	16		SS100TIER32L	ER32E	ER32EW
1-1/4"	ER25	50	64	58	16		SS125TIER25	ER25E	ER25EW
1-1/4"	ER32	50	66	58	16		SS125TIER32	ER32E	ER32EW
16MM	ER11	32	36	29	8		SS16TIER11	ER11H	ER11HW
16MM	ER16	32	48	29	8		SS16TIER16	ER16M	ER16MW
20MM	ER11	32	36	29	8		SS20TIER11	ER11H	ER11HW
20MM	ER16	32	48	29	8		SS20TIER16	ER16M	ER16MW
20MM	ER20	46	56	44	12		SS20TIER20	ER20H	ER20HW
20MM	ER25	46	70	44	12		SS20TIER25	ER25E	ER25EW
22MM	ER20	46	56	44	12		SS22TIER20	ER20H	ER20HW
22MM	ER25	46	70	44	12		SS22TIER25	ER25E	ER25EW
25MM	ER20	46	56	44	12		SS25TIER20	ER20H	ER20HW
25MM	ER25	50	64	58	16		SS25TIER25	ER25E	ER25EW
25MM	ER25	80	64	58	16		SS25TIER25L	ER25E	ER25EW
25MM	ER32	50	66	58	16		SS25TIER32	ER32E	ER32EW
25MM	ER32	80	66	58	16		SS25TIER32L	ER32E	ER32EW
30MM	ER25	50	64	58	16		SS30TIER25	ER25E	ER25EW
30MM	ER32	50	66	58	16		SS30TIER32	ER32E	ER32EW
32MM	ER25	50	64	58	16		SS32TIER25	ER25E	ER25EW
32MM	ER32	50	64	58	16		SS32TIER32	ER32E	ER32EW
40MM	ER25	85	64	58	16		SS40TIER25	ER25E	ER25EW
40MM	ER32	85	64	58	16		SS40TIER32	ER32E	ER32EW

** Collet Wrench and Tap Collets sold separately

ER16 TENSION ONLY TAP HOLDERS

Part No.	A	B	B1	D	Tension	Nut
SS20ERT693	20	6.93	3.94	1.10	0.59	ER16H
SS22ERT531	22	5.31	3.94	1.10	0.59	ER16H
SS075ERT535	3/4	5.35	2.36	1.10	0.59	ER16H
SS075ERT394	3/4	3.94	2.56	.87	0.59	ER16M

- PERMITS TAPPING USING ER16 COLLET SYSTEM #0-5/16 HAND TAP CAPACITY.
- IDEALLY SUITED FOR THROUGH HOLE APPLICATIONS ON SWISS AND JAPANESE AUTOMATICS AND LATHES.



SEE PAGE 161
FOR COLLETS.