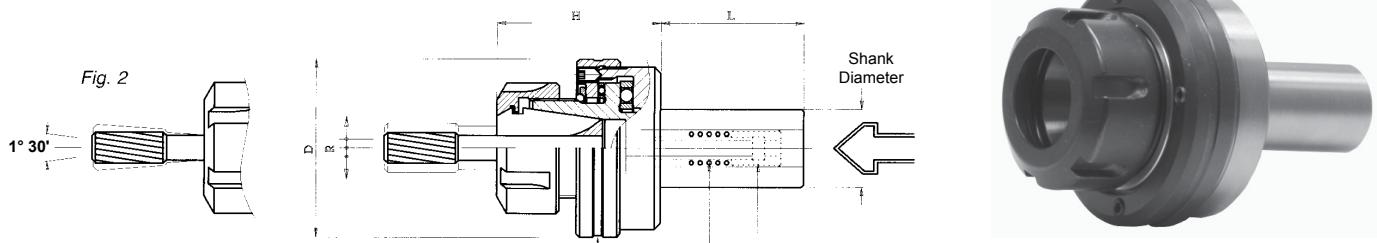


ER COLLET FLOATING REAMER HOLDERS
Features:

- The free moving ball bearing drive allows reamers to follow the existing drilled hole for high quality work.
- Could be used for synchronized tapping operations on lathes and CNC machining centers.
- Through the shank coolant capability


Fig. 2

Shank Dia.	Collet Series	D	H	L	R	Coolant Thru Part No.	Collet Nut	Collet Wrench
5/8	ER11	42	40	46	1	SS062ERFC11	ER11H-E	•
5/8	ER16	42	44	46	1	SS062ERFC16	ER16H	ER16HW
3/4	ER11	42	40	46	1	SS075ERFC11	ER11H-E	•
3/4	ER16	42	44	46	1	SS075ERFC16	ER16H	ER16HW
3/4	ER20	50	50	46	1	SS075ERFC20-I	ER20H	ER20HW
3/4	ER25	57	53	46	1	SS075ERFC25	ER25E	ER25EW
1"	ER11	42	40	46	1	SS100ERFC11	ER11H-E	•
1"	ER16	42	44	46	1	SS100ERFC16	ER16H	ER16HW
1"	ER20	50	50	46	1	SS100ERFC20	ER20H	ER20HW
1"	ER25	57	53	46	1	SS100ERFC25	ER25E	ER25EW
1"	ER32	69	58	50	1.5	SS100ERFC32-I	ER32E	ER32EW
1"	ER40	79	64	50	1.5	SS100ERFC40	ER40E	ER40EW
1-1/4"	ER32	69	58	50	1.5	SS125ERFC32	ER32E	ER32EW
1-1/4"	ER40	79	64	50	1.5	SS125ERFC40	ER40E	ER40EW
16MM	ER11	42	40	46	1	SS16ERFC11	ER11H-E	•
16MM	ER16	42	44	46	1	SS16ERFC16	ER16H	ER16HW
16MM	ER20	50	50	46	1	SS16ERFC20	ER20H	ER20HW
16MM	ER25	57	53	46	1	SS16ERFC25	ER25E	ER25EW
20MM	ER11	42	40	46	1	SS20ERFC11	ER11H-E	•
20MM	ER16	42	44	46	1	SS20ERFC16	ER16H	ER16HW
20MM	ER20	50	50	46	1	SS20ERFC20	ER20H	ER20HW
20MM	ER25	57	53	46	1	SS20ERFC25	ER25E	ER25EW
22MM	ER11	42	40	46	1	SS22ERFC11	ER11H-E	•
22MM	ER16	42	44	46	1	SS22ERFC16	ER16H	ER16HW
22MM	ER25	57	53	46	1	SS22ERFC25	ER25E	ER25EW
25MM	ER11	42	40	46	1	SS25ERFC11	ER11H-E	•
25MM	ER16	42	44	46	1	SS25ERFC16	ER16H	ER16HW
25MM	ER20	50	50	46	1	SS25ERFC20	ER20H	ER20HW
25MM	ER25	57	53	46	1	SS25ERFC25	ER25E	ER25EW
25MM	ER32	69	58	50	1.5	SS25ERFC32	ER32E	ER32EW
25MM	ER40	79	64	50	1.5	SS25ERFC40	ER40E	ER40EW
30MM	ER32	69	58	50	1.5	SS30ERFC32	ER32E	ER32EW
30MM	ER40	79	64	50	1.5	SS30ERFC40	ER40E	ER40EW
32MM	ER25	57	53	46	1	SS32ERFC25	ER25E	ER25EW
32MM	ER32	69	58	50	1.5	SS32ERFC32	ER32E	ER32EW
32MM	ER40	79	64	50	1.5	SS32ERFC40	ER40E	ER40EW

Note: Does not include wrench

SEE PAGES 156-160
FOR COLLETS

• Requires 15MM open end wrench