RECOMMENDED FOR REAMING

FULL FLOATING HOLDERS

SEE PAGES 162 & 163 FOR COLLETS.

- COLLETS COLLAPSE TO COVER A 1/32" RANGE.
- HIGHEST QUALITY MATERIALS ARE USED THROUGHOUT.
- FLOATS APPROXIMATELY .010" OFF CENTER (.020" TOTAL) TO COMPENSATE FOR BOTH PARALLEL AND ANGULAR MISALIGNMENTS.
- IDEAL FOR REAMING OPERATIONS ON SINGLE AND MULTI-SPINDLE AUTOMATICS AND TURRET LATHES.
- HOLLOW DESIGN ALLOWS COOLANT THROUGH AND TOOL OVERHAND TO BE SHORTENED.
- RECOMMENDED ONLY FOR STATIONARY APPLICATIONS (LATHE)
- ADJUSTING NUT VARIES SPRING TENSION TO COMPENSATE FOR CUTTER WEIGHT.

DOUBLE PIN FLOATING HOLDER

SEE PAGES 162 & 163 FOR COLLETS.

- FLOATS APPROXIMATELY .004" OFF CENTER (.008" TOTAL) TO COMPENSATE FOR BOTH PARALLEL AND ANGULAR MISALIGNMENTS.
- IDEAL FOR REAMING OPERATIONS ON MACHINING CENTERS OR OTHER MACHINES WHERE MISALIGNMENTS ARE NOT EXCESSIVE.
- MAXIMUM 6000 RPM

VDI SHANK FLOATING REAMER HOLDER

Features:
- The free moving ball bearing drive allows reamers to follow the existing drilled hole for high quality work.
- Could be used for synchronized tapping operations on lathes and CNC machining centers.
- Through the shank coolant capability

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<th>SHANK SIZE</th>
<th>COLLET SERIES</th>
<th>D</th>
<th>H</th>
<th>R</th>
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