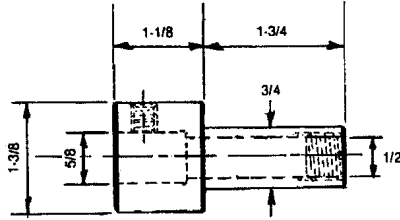


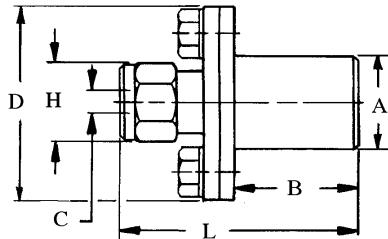
### SOLID DRILL HOLDER FOR DAVENPORT MACHINES



Cat. No.  
SDH-DAV



- SHANK AND DRILL HOLE PRECISION GROUND FOR MAXIMUM CONCENTRICITY
- ALLOY STEEL-HEAT TREATED FOR LONG LIFE
- STOP SCREW IN SHANK PREVENTS DRILL PUSHBACK
- TAKES STANDARD DRILL BUSHINGS SEE PAGE 143.



### DOUBLE ANGLE ADJUSTABLE FLANGE DRILL HOLDER

**RECOMMENDED FOR DRILLING**

C CAPACITY	COLLET SERIES	A	B	L	H HEX	D	CAT. NO.
1/32-1/4	300	3/4	2.00	2.88	3/4	2"	SS075DAF308288
3/64-25/64	200	3/4	1-15/16	3.05	1"	2-5/16	SS075DAF208305
3/64-9/16	100	3/4	2-13/32	4.31	1-1/8	3-1/8	SS075DAF108431
3/64-9/16	100	1"	2-15/16	4.84	1-1/8	3-1/8	SS100DAF108484

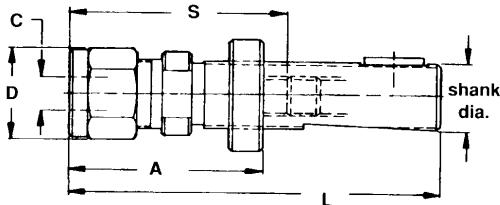


SEE PAGES 162 & 163 FOR COLLETS.

- DESIGN ALLOWS FOR THE CORRECTION OF MISALIGNMENT BETWEEN THE SPINDLE AND TURRET CENTERLINES.
- UNIQUE ADJUSTABLE STOP SCREW ALLOWS DRILLS TO BE PRESET AND PROVIDES THROUGH-COOLANT CAPABILITY.
- IDEAL FOR TURRET LATHES AND AUTOMATICS.

**RECOMMENDED FOR DRILLING**

### AUTOMOTIVE THREADED SHANK COLLET CHUCKS



- Unique, adjustable stop screw allows drills to be preset and provides through-coolant capability.
- Erickson double-angle collets collapse 1/32" and can grip on back taper and margins of drills to allow for maximum feed rates and more accurate holes.

SHANK SIZE	C CAPACITY	COLLET SERIES	L	D	A MIN.	S MIN/MAX	CATALOG NUMBER
1/2-16	1/64-1/4	300DA	4.16	0.79	1.53	1.50/3.81	AS050DA308416-SOM
5/8-16	1/64-1/4	300DA	4.16	0.79	1.53	1.50/3.81	AS062DA308416-SOM
	1/32-3/8	200DA	4.67	1.15	2.06	1.62/4.18	AS062DA208469-SOM
3/4-12	1/64-1/4	300DA	4.16	0.79	1.53	1.50/3.81	AS075DA308416-SOM
	1/32-3/8	200DA	4.31	1.15	1.69	1.62/3.81	AS075DA208431-SOM
	1/4-9/16	100DA	4.88	1.42	2.25	1.81/4.38	AS075DA108488-SOM
7/8-12	1/32-3/8	200DA	4.94	1.15	1.69	1.62/4.43	AS088DA208494-SOM
	1/4-9/16	100DA	5.50	1.42	2.25	1.75/4.87	AS088DA108550-SOM
1 - 12	1/64-1/4	300DA	4.78	0.79	1.53	1.50/4.38	AS100DA308478-SOM
	1/4-9/16	100DA	5.19	1.42	1.94	1.94/4.50	AS100DA108519-SOM
	1/4-3/4	180DA	6.00	1.73	2.75	2.12/5.19	AS100DA188600-SOM
1-1/16-12	1/32-3/8	200DA	4.94	1.15	1.69	1.62/4.37	AS106DA208494-SOM
	1/4-9/16	100DA	5.19	1.42	1.94	1.94/4.56	AS106DA108519-SOM
	1/4-3/4	180DA	6.00	1.73	2.75	2.12/5.18	AS106DA188600-SOM
1-1/4-12	1/4-3/4	180DA	6.25	1.73	2.00	1.94/5.56	AS125DA188625-SOM
1-3/8-12	1/4-9/16	100DA	6.19	1.42	1.94	1.94/5.50	AS138DA108619-SOM
	1/4-3/4	180DA	6.25	1.73	2.00	1.94/5.56	AS138DA188625-SOM
	3/8-1	400DA	7.25	2.50	3.00	2.38/6.69	AS138DA408725-SOM
1-7/8-12	3/8-1	400DA	7.69	2.50	2.43	2.12/6.75	AS188DA408769-SOM

SEE PAGES 162 & 163 FOR COLLETS.

**THESE CHUCKS ARE ALSO AVAILABLE FOR USE WITH ER COLLETS  
CONTACT SOMMA WITH YOUR SPECIFIC REQUEST**