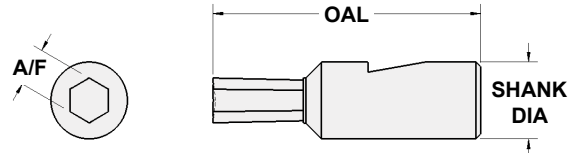


INCH / Hex, for ORB00/...Holders			
8MM (.315) Shank Diameter x 1-1/4" (1.250) OAL			
Nominal Hex Size	Actual A/F*	Max Cutting Depth*	Part Number
.050	.0505	.107	HX00-050-F
1/16	.0630	.133	HX00-1/16-F
5/64	.0786	.166	HX00-5/64-F
3/32	.0947	.199	HX00-3/32-F
7/64	.1106	.233	HX00-7/64-F
1/8	.1265	.266	HX00-1/8-F
9/64	.1421	.299	HX00-9/64-F
5/32	.1582	.333	HX00-5/32-F
3/16	.1895	.398	HX00-3/16-F
7/32	.2212	.465	HX00-7/32-F
1/4	.2525	.531	HX00-1/4-F
9/32	.2837	.596	HX00-9/32-F
5/16	.3152	.621	HX00-5/16-F
11/32	.3467	.656	HX00-11/32-F
3/8	.3782		HX00-3/8-F
13/32	.4097		HX00-13/32-F
7/16	.4412		HX00-7/16-F
15/32	.4727		HX00-15/32-F
1/2	.5042		HX00-1/2-F



METRIC / Hex, for ORB00/...Holders			
8MM (.315) Shank Diameter x 1-1/4" (1.250) OAL			
Nominal Hex Size	Actual A/F*	Max Cutting Depth*	Part Number
1.5MM	.0603	.127	HX00-1.5-F
2.0MM	.0800	.169	HX00-2.0-F
2.5MM	.1002	.211	HX00-2.5-F
3.0MM	.1204	.253	HX00-3.0-F
4.0MM	.1602	.337	HX00-4.0-F
5.0MM	.1997	.420	HX00-5.0-F
6.0MM	.2395	.503	HX00-6.0-F
7.0MM	.2789	.586	HX00-7.0-F
8.0MM	.3187	.623	HX00-8.0-F
9.0MM	.3583	.656	HX00-9.0-F
10.0MM	.3979		HX00-10.0-F
11.0MM	.4376		HX00-11.0-F
12.0MM	.4774		HX00-12.0-F



Available in T15PM H.S.S.
(Prices on application)

- * Superior, Hardened *FORTE* material
- * Precision ground
- * Angular clamping flat prevents pull out
- * Fit all brands of Rotating Broach Tools

INCH / Hex, for ORB2/...Holders			
1/2" (.500) Shank Diameter x 1-3/4" (1.750) OAL			
Nominal Hex Size	Actual A/F*	Max Cutting Depth*	Part Number
3/32	.0947	.199	HX2-3/32-F
7/64	.1106	.233	HX2-7/64-F
1/8	.1265	.266	HX2-1/8-F
9/64	.1421	.299	HX2-9/64-F
5/32	.1582	.333	HX2-5/32-F
3/16	.1895	.398	HX2-3/16-F
7/32	.2212	.465	HX2-7/32-F
1/4	.2525	.531	HX2-1/4-F
9/32	.2837	.596	HX2-9/32-F
5/16	.3152	.662	HX2-5/16-F
11/32	.3467	.729	HX2-11/32-F
3/8	.3782	.794	HX2-3/8-F
13/32	.4097	.860	HX2-13/32-F
7/16	.4412	.875	HX2-7/16-F
15/32	.4727	.890	HX2-15/32-F
1/2	.5042	.906	HX2-1/2-F
17/32	.5357	.924	HX2-17/32-F
9/16	.5672	0.969	HX2-9/16-F
19/32	.5987		HX2-19/32-F
5/8	.6302		HX2-5/8-F
21/32	.6617		HX2-21/32-F
11/16	.6932		HX2-11/16-F
23/32	.7237		HX2-23/32-F
3/4	.7562		HX2-3/4-F



METRIC / Hex, for ORB2/...Holders			
1/2" (.500) Shank Diameter x 1-3/4" (1.750) OAL			
Nominal Hex Size	Actual A/F*	Max Cutting Depth*	Part Number
2.0MM	.0800	.169	HX2-2.0-F
2.5MM	.1002	.211	HX2-2.5-F
3.0MM	.1204	.253	HX2-3.0-F
4.0MM	.1602	.337	HX2-4.0-F
5.0MM	.1997	.420	HX2-5.0-F
6.0MM	.2395	.503	HX2-6.0-F
7.0MM	.2798	.588	HX2-7.0-F
8.0MM	.3187	.670	HX2-8.0-F
9.0MM	.3583	.752	HX2-9.0-F
10.0MM	.3979	.836	HX2-10.0-F
11.0MM	.4376	.873	HX2-11.0-F
12.0MM	.4774	.893	HX2-12.0-F
13.0MM	.5170	.912	HX2-13.0-F
14.0MM	.5566	.969	HX2-14.0-F
15.0MM	.5968		HX2-15.0-F
16.0MM	.6369		HX2-16.0-F
17.0MM	.6770		HX2-17.0-F
18.0MM	.7169		HX2-18.0-F
19.0MM	.7568		HX2-19.0-F

Hexagon go / no-go gages (with handle) are available upon request.

See page 16 for Broach Centering Gages.

- * Custom lengths, A/F, & Depths of Cut available to quote upon request