

### INCH / Square, for ORB00/...Holders

8MM (.315) Shank Diameter x 1-1/4" (1.250) OAL

Nominal Square Size	Actual A/F*	Max Cutting Depth*	Part Number
1/16	.0630	.133	SQ00-1/16-F
5/64	.0786	.166	SQ00-5/64-F
3/32	.0947	.199	SQ00-3/32-F
7/64	.1106	.233	SQ00-7/64-F
1/8	.1265	.266	SQ00-1/8-F
9/64	.1421	.299	SQ00-9/64-F
5/32	.1582	.333	SQ00-5/32-F
11/64	.1739	.366	SQ00-11/64-F
3/16	.1895	.398	SQ00-3/16-F
7/32	.2209	.465	SQ00-7/32-F
1/4	.2522	.531	SQ00-1/4-F
9/32	.2837	.596	SQ00-9/32-F
5/16	.3152	.621	SQ00-5/16-F
11/32	.3467	.656	SQ00-11/32-F
3/8	.3782		SQ00-3/8-F
13/32	.4097		SQ00-13/32-F

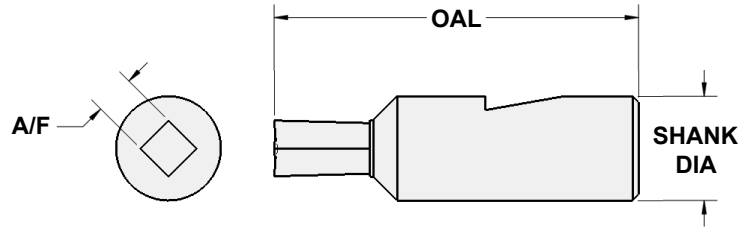
- \* Superior, Hardened FORTE material
- \* Precision ground
- \* Angular clamping flat prevents pull out
- \* Fit all brands of Rotating Broach Tools



### METRIC / Square, for ORB00/...Holders

8MM (.315) Shank Diameter x 1-1/4" (1.250) OAL

Nominal Square Size	Actual A/F*	Max Cutting Depth*	Part Number
1.5MM	.0603	.127	SQ00-1.5-F
2.0MM	.0800	.169	SQ00-2.0-F
2.5MM	.1002	.211	SQ00-2.5-F
3.0MM	.1204	.253	SQ00-3.0-F
4.0MM	.1602	.337	SQ00-4.0-F
5.0MM	.1997	.420	SQ00-5.0-F
6.0MM	.2392	.503	SQ00-6.0-F
7.0MM	.2789	.586	SQ00-7.0-F
8.0MM	.3187	.623	SQ00-8.0-F
9.0MM	.3583	.656	SQ00-9.0-F
10.0MM	.3979		SQ00-10.0-F



### INCH / Square, for ORB2/...Holders

1/2" (.500) Shank Diameter x 1-3/4" (1.750) OAL

Nominal Square Size	Actual A/F*	Max Cutting Depth*	Part Number
3/32	.0947	.199	SQ2-3/32-F
7/64	.1106	.233	SQ2-7/64-F
1/8	.1265	.266	SQ2-1/8-F
9/64	.1421	.299	SQ2-9/64-F
5/32	.1582	.333	SQ2-5/32-F
3/16	.1895	.398	SQ2-3/16-F
7/32	.2209	.465	SQ2-7/32-F
1/4	.2522	.531	SQ2-1/4-F
9/32	.2837	.596	SQ2-9/32-F
5/16	.3152	.662	SQ2-5/16-F
11/32	.3467	.729	SQ2-11/32-F
3/8	.3782	.794	SQ2-3/8-F
13/32	.4097	.860	SQ2-13/32-F
7/16	.4412	.875	SQ2-7/16-F
1/2	.5042	.906	SQ2-1/2-F
17/32	.5357	.924	SQ2-17/32-F
9/16	.5672	.969	SQ2-9/16-F
19/32	.5987		SQ2-19/32-F
5/8	.6302		SQ2-5/8-F
11/16	.6932		SQ2-11/16-F

### METRIC / Square, for ORB2/...Holders

1/2" (.500) Shank Diameter x 1-3/4" (1.750) OAL

Nominal Square Size	Actual A/F*	Max Cutting Depth*	Part Number
2.0MM	.0800	.169	SQ2-2.0-F
2.5MM	.1002	.211	SQ2-2.5-F
3.0MM	.1204	.253	SQ2-3.0-F
4.0MM	.1602	.337	SQ2-4.0-F
5.0MM	.1997	.420	SQ2-5.0-F
6.0MM	.2392	.503	SQ2-6.0-F
7.0MM	.2798	.588	SQ2-7.0-F
8.0MM	.3187	.670	SQ2-8.0-F
9.0MM	.3583	.752	SQ2-9.0-F
10.0MM	.3979	.836	SQ2-10.0-F
11.0MM	.4376	.873	SQ2-11.0-F
12.0MM	.4774	.893	SQ2-12.0-F
13.0MM	.5170	.912	SQ2-13.0-F
14.0MM	.5566	.969	SQ2-14.0-F
15.0MM	.5968		SQ2-15.0-F
16.0MM	.6369		SQ2-16.0-F



See page 16 for  
Broach Centering  
Gages.

Available in T15PM H.S.S.  
(Prices on application)

\* Custom Lengths, A/F, & Depths of Cut are available to quote upon request