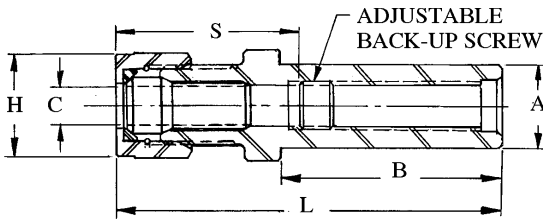


STUB-NOSE

RECOMMENDED FOR DRILLING AND MILLING.



- GRIP 1:1
- HEAVY-DUTY DESIGN
- DESIGNED TO BE THE MOST RUGGED DA DESIGNED CHUCK WITHOUT INFLUENCING ACCURACY
- RECOMMENDED FOR APPLICATIONS WHERE BETTER RIGIDITY IS REQUIRED
- BALANCED-BY-DESIGN
- FITTED WITH LEFT-HAND THREAD STOP SCREW
- THROUGH-THE-TOOLHOLDER COOLANT CAPABILITY

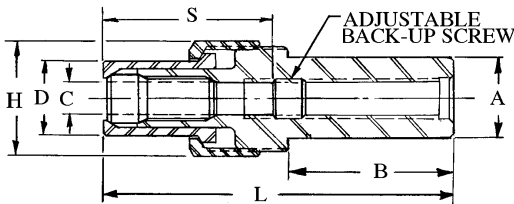
COLLET SERIES	A	B	L	H	S	CAT. NO.	Locknut
300	1/2	4"	5.16	11/16	1.5/4.2	SS050DA308516	LNA308M
300	5/8	4"	5.16	11/16	1.5/4.2	SS062DA308516	LNA308M
200	5/8	4"	5.69	1"	1.6/4.2	SS062DA208569	NPA208
300	3/4	4"	5.16	11/16	1.5/4.2	SS075DA308516	LNA308M
200	3/4	4"	5.31	1"	1.6/4.1	SS075DA208531	NPA208
100	3/4	4"	5.88	1-1/4	1.8/5.3	SS075DA108588	LNA108M
300	1"	4"	5.16	11/16	1.5/4.2	SS100DA308516	LNA308M
200	1"	3"	4.31	1"	1.6/3.7	SS100DA208431	NPA208
200	1"	4"	5.31	1"	1.6/4.1	SS100DA208531	NPA208
100	1"	4"	5.56	1-1/4	1.9/4.9	SS100DA108556	LNA108M
180	1"	4"	6.38	1-1/2	1.9/5.6	SS100DA188638	NPA188
200	1-1/4	4"	5.31	1"	1.62/4.12	SS125DA208531	NPA208
100	1-1/4	4"	5.56	1-1/4	1.9/4.9	SS125DA108556	LNA108M
100	1-1/4	6"	7.56	1-1/4	1.9/5.6	SS125DA108756	LNA108M
180	1-1/4	6"	7.62	1-1/2	1.9/6.6	SS125DA188762	NPA188
400	1-1/4	6"	8.62	2-1/4	2.1/7.7	SS125DA408862	NPA408
100	1-1/2	6"	7.56	1-1/4	1.9/5.6	SS150DA108756	LNA108M
200	1-1/2	4"	5.31	1"	1.6/4.7	SS150DA208531	NPA208
200	1-1/2	6"	7.31	1"	1.6/4.1	SS150DA208731	NPA208
180	1-1/2	6"	7.62	1-1/2	1.9/6.6	SS150DA188762	NPA188
400	1-1/2	6"	8.62	2-1/4	2.1/7.6	SS150DA408862	NPA408
180	1-3/4	6"	7.62	1-1/2	1.9/6.7	SS175DA188762	NPA188
180	2"	6"	7.62	1-1/2	1.9/5.6	SS200DA188762	NPA188
400	2"	6"	8.06	2-1/4	2.1/7.1	SS200DA408806	NPA408

SEE PAGES 162 AND 163 FOR DOUBLE-ANGLE COLLETS.

COLLET SERIES	C COLLET RANGE
100 DA	3/64 TO 9/16
180 DA	3/64 TO 3/4
200 DA	3/64 TO 25/64
300 DA	1/32 TO 1/4
400 DA	3/32 TO 1"

EXTENDED-NOSE

RECOMMENDED FOR DRILLING.



- GRIP 1:1
- THIS STYLE DELIVERS THE BEST ACCURACY OF DA COLLET CHUCKS WITH MAXIMUM CLEARANCE AT THE NOSE
- ACCURATE DOUBLE-ANGLE DESIGN ENABLES HIGHER-SPEED APPLICATIONS COMPARED TO STUB-NOSE AND CLOSE-CENTER DA STYLES
- PILOTED LONG NOSEPIECE BEARING AND COMPENSATING LOCKNUT ALLOWS COLLET TO FIND ITS OWN AXIAL POSITION AND PREVENTS COLLET FROM TWISTING

COLLET SERIES	A	B	L	D DIAMETER	H	S	CAT. NO.	NOSE PIECE	LOCKNUT
300	1/2	4"	5.44	1/2	3/4	1.4/4.2	SS050DA301544	NP301	LN301
300	5/8	4"	5.44	1/2	3/4	1.4/4.2	SS062DA301544	NP301	LN301
300	5/8	1.73	3.19	1/2	3/4	1.4/2.7	SS062DA301319	NP301	LN301
200	5/8	1.26	3.25	13/16	1-1/4	1.4/2.8	SS062DA201325	NP201	LN201
200	5/8	4.01	6.00	13/16	1-1/4	1.4/4.2	SS062DA201600	NP201	LN201
300	3/4	2"	3.44	1/2	3/4	1.4/3.0	SS075DA301344	NP301	LN301
300	3/4	4"	5.44	1/2	3/4	1.4/5.0	SS075DA301544	NP301	LN301
200	3/4	4"	6.00	13/16	1-1/4	1.7/4.1	SS075DA201600	NP201	LN201
100	3/4	4"	6.50	1-1/16	1-1/2	1.7/5.7	SS075DA101650	NP101	LN101
300	1"	4"	5.44	1/2	3/4	1.4/4.2	SS100DA301544	NP301	LN301
200	1"	4"	6.00	13/16	1-1/4	1.7/4.1	SS100DA201600	NP201	LN201
100	1"	4"	6.50	1-1/16	1-1/2	1.9/5.6	SS100DA101650	NP101	LN101
180	1"	4"	6.38	2.02	1-3/4	1.7/5.6	SS100DA181638	NP181	LN181
180	1-1/4	6"	8.38	1-5/16	1-3/4	1.7/5.6	SS125DA181838	NP181	LN181
200	1-1/2	4"	6.00	13/16	1-1/4	1.7/4.1	SS150DA201600	NP201	LN201
180	1-1/2	6"	8.38	1-5/16	1-3/4	1.8/5.6	SS150DA181838	NP181	LN181
180	2"	6"	8.38	1-5/16	1-3/4	1.8/5.6	SS200DA181838	NP181	LN181
100	2"	6"	8.50	1.73	1-1/2	1.9/5.6	SS200DA101850	NP101	LN101

- FITTED WITH LEFT-HAND THREAD STOP SCREW
- THROUGH-THE-TOOLHOLDER COOLANT CAPABILITY