

6 Lobed for ORB00/...Holders		
8MM Shank Diameter x 1-1/4"		
Nominal 6-Lobe Size	Max Cutting Depth*	Part Number
T5	.047	TO00-T5
T6		TO00-T6
T7	.063	TO00-T7
T8	.078	TO00-T8
T9	.078	TO00-T9
T10	.109	TO00-T10
T15	.109	TO00-T15
T20	.156	TO00-T20
T25		TO00-T25
T27	.188	TO00-T27
T30	.219	TO00-T30
T40	.250	TO00-T40
T45	.313	TO00-T45
T50	.344	TO00-T50
T55		TO00-T55



- * Superior, Hardened **FORTE** material
- * Precision ground
- * Angular clamping flat prevents pull out
- * Fit all Rotating Broach Tools

6 Lobed for ORB2/...Holders		
1/2" Shank Diameter x 1-3/4"		
Nominal 6-Lobe Size	Max Cutting Depth*	Part Number
T5	.047	TO2-T5
T6		TO2-T6
T7	.063	TO2-T7
T8	.075	TO2-T8
T9	.078	TO2-T9
T10	.109	TO2-T10
T15		TO2-T15
T20	.156	TO2-T20
T25		TO2-T25
T27	.188	TO2-T27
T30	.219	TO2-T30
T40	.250	TO2-T40
T50	.344	TO2-T50
T55		TO2-T55
T60	.469	TO2-T60
T70		TO2-T70
T90	.969	TO2-T90
T100		TO2-T100

Broach gages available - see page 16.

* Custom Lengths & Depths of Cut available to quote upon request

INCH / Double Hex, for ORB00/...Holders			
8MM (.315) Shank Diameter x 1-1/4" (1.250) OAL			
DOUBLE HEX SIZE	Actual A/F*	Max Cutting Depth*	Part Number
1/4	.2525	.289	DHX00-1/4
9/32	.2840	.367	DHX00-9/32
5/16	.3155	.434	DHX00-5/16
11/32	.3467	.629	DHX00-11/32
3/8	.3785		DHX00-3/8
13/32	.4097	.688	DHX00-13/32
7/16	.4415		DHX00-7/16
15/32	.4725		DHX00-15/32
1/2	.5045		DHX00-1/2

METRIC / Double Hex, for ORB00/...Holders			
8MM (.315) Shank Diameter x 1-1/4" (1.250) OAL			
DOUBLE HEX SIZE	Actual A/F*	Max Cutting Depth*	Part Number
6.0MM	.2395	.133	DHX00-6.0
7.0MM	.2785	.352	DHX00-7.0
8.0MM	.3185	.499	DHX00-8.0
9.0MM	.3575	.688	DHX00-9.0
10.0MM	.3985		DHX00-10.0
11.0MM	.4365		DHX00-11.0
12.0MM	.4775		DHX00-12.0

INCH / Double Hex, for ORB2/...Holders			
1/2" (.500) Shank Diameter x 1-3/4" (1.750) OAL			
DOUBLE HEX SIZE	Actual A/F*	Max Cutting Depth*	Part Number
1/4	.2525	.320	DHX2-1/4
9/32	.2840	.356	DHX2-9/32
5/16	.3155	.381	DHX2-5/16
11/32	.3467	.438	DHX2-11/32
3/8	.3785	.486	DHX2-3/8
13/32	.4097	.539	DHX2-13/32
7/16	.4415	.602	DHX2-7/16
15/32	.4725	.678	DHX2-15/32
1/2	.5045	.946	DHX2-1/2
17/32	.5357		DHX2-17/32
9/16	.5675		DHX2-9/16
19/32	.5987		DHX2-19/32
5/8	.6305		DHX2-5/8
21/32	.6617		DHX2-21/32
11/16	.6935		DHX2-11/16
23/32	.7242		DHX2-23/32
3/4	.7565		DHX2-3/4

METRIC / Double Hex, for ORB2/...Holders			
1/2" (.500) Shank Diameter x 1-3/4" (1.750) OAL			
DOUBLE HEX SIZE	Actual A/F*	Max Cutting Depth*	Part Number
6MM	.2395	.305	DHX2-6.0
7MM	.2785	.349	DHX2-7.0
8MM	.3195	.399	DHX2-8.0
9MM	.3575	.454	DHX2-9.0
10MM	.3985	.520	DHX2-10.0
11MM	.4365	.592	DHX2-11.0
12MM	.4775	.693	DHX2-12.0

- * Superior, Hardened **FORTE** material
- * Precision ground
- * Angular clamping flat prevents pull out
- * Fit all brands of Rotating Broach Tools