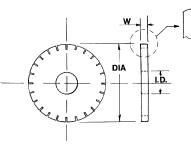


## DEBURRING TOOLS FOR SLOTTING ATTACHMENT ROLLERS & PINS FOR BOYAR-SCHULTZ® & SCHLITTER® SOMMA ROLLS

## DEBURRING TOOLS FOR SLOTTING ATTACHMENTS OF B&S AND SWISS MACHINES

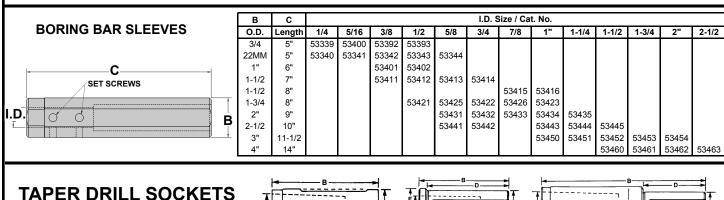




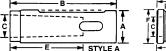
These high speed steel circular deburring tools fit the slotting attachment of B&S Screw Machines and Swiss Machines and remove cut-off burrs from the back end of the part completely, smoothly and uniformly.

The O.D. of the deburring tool is slightly crowned and the teeth are radial (without clearance) so as to only remove the cut-off burr without digging into the part.

	MACHINE			
CAT. NO.	SIZE	DIA.	I.D.	WIDTH
SBT-00	#00 B&S	1-3/4	5/8	3/16
SBT-0	#0 B&S	2-1/4	5/8	3/16
SBT-2	#2 B&S	2-3/4	3/4	1/4
SBT-SW	SWISS	25MM(1")	8MM(.315)	3/16



SUPERIOR DESIGN/PREMIUM QUALITY



the chart below.

The straight shank style "A" taper drill sockets are manufactured in limited quantities and sizes. Please contact our courteous sales staff for availability and pricing information. Select the O.D. size that fits your machine and order from

		SHANK DIA.		MORSE TAPER			
CAT. NO.	STYLE	Α	в	С	D	Е	F
MT1-0075	Α	3/4	3-1/4	No. 1	2.313	2-3/16	1
*MT1-1000	В	1	3-3/4	No. 1	3.125	2-3/16	1-1/4
*MT2-1000	В	1	3-3/4	No. 2	3.125	2-5/8	1-1/4
*MT1-1250	В	1-1/4	4	No. 1	3.375	2-3/16	1-1/2
*MT2-1250	В	1-1/4	4	No. 2	3.375	2-5/8	1-1/2
*MT3-1250	В	1-1/4	4	No. 3	4.000	3-1/4	1-1/2
*MT1-1500	В	1-1/2	5	No. 1	4.375	2-3/16	1-3/4
*MT2-1500	В	1-1/2	5	No. 2	4.375	2-5/8	1-3/4
*MT3-1500	В	1-1/2	5	No. 3	4.375	3-1/4	1-3/4
*MT4-1500	В	1-1/2	5-3/4	No. 4	4.375	4-1/8	1-3/4
*MT1-1750	В	1-3/4	5-3/4	No. 1	5.125	2-3/16	2
*MT2-1750	В	1-3/4	5-3/4	No. 2	5.125	2-5/8	2
*MT3-1750	В	1-3/4	5-3/4	No. 3	5.125	3-1/4	2
*MT4-1750	В	1-3/4	5-3/4	No. 4	4.375	4-1/8	2
* Item available in style "A". Call for price and availability.							

These taper drill sockets are hardened, precision ground,

and concentric within .0002 of an inch. They fit directly into

tool holders and turrets to positively drive all morse taper

shank tools, drills, reamers, and counterbores.

		SHANK		MORSE			
		DIA.		TAPER			
CAT. NO.	STYLE	Α	В	С	D	Е	F
MT5-1750	С	1-3/4	11-1/8	No. 5	4-1/4	5-1/4	2-3/8
MT2-2000	В	2	6-1/8	No. 2	5-1/2	2-5/8	2-1/4
MT3-2000	В	2	6-1/8	No. 3	5-1/2	3-1/4	2-1/4
MT4-2000	В	2	6-1/8	No. 4	5-1/2	4-1/8	2-1/4
MT5-2000	С	2	11-1/8	No. 5	4-1/4	5-1/4	2-3/8
MT2-2500	В	2-1/2	5-3/4	No. 2	5-1/8	2-5/8	2-3/4
MT3-2500	В	2-1/2	6-5/8	No. 3	6	3-1/4	2-3/4
MT4-2500	В	2-1/2	6-5/8	No. 4	6	4-1/8	2-3/4
MT5-2500	В	2-1/2	7-5/8	No. 5	7	5-1/4	2-3/4
MT4-3000	В	3	6-5/8	No. 4	6	4-1/8	3-3/8
MT5-3000	В	3	7-5/8	No. 5	7	5-1/4	3-3/8
MT4-2250	В	2-1/4	6-5/8	No. 4	6	4-1/8	2-1/2
MT5-2250	В	2-1/4	7-5/8	No. 5	7	5-1/4	2-1/2
MT4-2750	В	2-3/4	6-5/8	No. 4	6	4-1/8	3
MT5-2750	В	2-3/4	7-5/8	No. 5	7	5-1/4	3

141

MISC.