

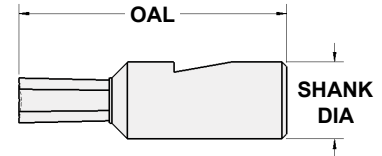
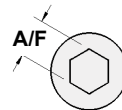
INCH / Hex, for ORBHD/...Holders			
3/4" (.750) Shank Diameter x 2-3/4" (2.750) OAL			
Nominal Hex Size	Actual A/F*	Max Cutting Depth*	Part Number
1/4	.2525	.531	HXHD-1/4-F
9/32	.2837	.596	HXHD-9/32-F
5/16	.3152	.662	HXHD-5/16-F
11/32	.3467	.729	HXHD-11/32-F
3/8	.3782	.794	HXHD-3/8-F
13/32	.4097	.860	HXHD-13/32-F
7/16	.4412	.927	HXHD-7/16-F
15/32	.4727	.993	HXHD-15/32-F
1/2	.5042	1.059	HXHD-1/2-F
17/32	.5357	1.125	HXHD-17/32-F
9/16	.5672	1.191	HXHD-9/16-F
19/32	.5987	1.257	HXHD-19/32-F
5/8	.6302	1.323	HXHD-5/8-F
21/32	.6617	1.338	HXHD-21/32-F
11/16	.6932	1.354	HXHD-11/16-F
23/32	.7237	1.369	HXHD-23/32-F
3/4	.7562	1.385	HXHD-3/4-F
25/32	.7882	1.400	HXHD-25/32-F
13/16	.8202	1.469	HXHD-13/16-F
27/32	.8522		HXHD-27/32-F
7/8	.8842		HXHD-7/8-F
29/32	.9180		HXHD-29/32-F
15/16	.9517		HXHD-15/16-F
31/32	.9855		HXHD-31/32-F
1"	1.0192		HXHD-1-F



- \* Superior, Hardened **FORTE** material
- \* Precision ground
- \* Angular clamping flat prevents pull out
- \* Fit all 3/4" I.D. Rotating Broach Tools

METRIC / Hex, for ORBHD/...Holders			
3/4" (.750) Shank Diameter x 2-3/4" (2.750) OAL			
Nominal Hex Size	Actual A/F*	Max Cutting Depth*	Part Number
6.0MM	.2395	.503	HXHD-6.0-F
7.0MM	.2798	.588	HXHD-7.0-F
8.0MM	.3187	.670	HXHD-8.0-F
9.0MM	.3583	.752	HXHD-9.0-F
10.0MM	.3979	.836	HXHD-10.0-F
11.0MM	.4376	.919	HXHD-11.0-F
12.0MM	.4774	1.003	HXHD-12.0-F
13.0MM	.5170	1.086	HXHD-13.0-F
14.0MM	.5566	1.169	HXHD-14.0-F
15.0MM	.5968	1.254	HXHD-15.0-F
16.0MM	.6369	1.338	HXHD-16.0-F
17.0MM	.6770	1.346	HXHD-17.0-F
18.0MM	.7169	1.366	HXHD-18.0-F
19.0MM	.7568	1.385	HXHD-19.0-F
20.0MM	.7972	1.405	HXHD-20.0-F
21.0MM	.8375	1.469	HXHD-21.0-F
22.0MM	.8779		HXHD-22.0-F
23.0MM	.9173		HXHD-23.0-F
24.0MM	.9566		HXHD-24.0-F
25.0MM	.9960		HXHD-25.0-F
26.0MM	1.0354		HXHD-26.0-F

Hexagon go / no-go gages (with handle) are available upon request.  
See page 16 for Broach Centering Gages.



INCH / Square, for ORBHD/...Holders			
3/4" (.750) Shank Diameter x 2-3/4" (2.750) OAL			
Nominal Square Size	Actual A/F*	Max Cutting Depth*	Part Number
9/32	.2837	.596	SQHD-9/32-F
5/16	.3152	.662	SQHD-5/16-F
11/32	.3467	.729	SQHD-11/32-F
3/8	.3782	.794	SQHD-3/8-F
13/32	.4097	.860	SQHD-13/32-F
7/16	.4412	.927	SQHD-7/16-F
15/32	.4727	.993	SQHD-15/32-F
1/2	.5042	1.059	SQHD-1/2-F
17/32	.5357	1.125	SQHD-17/32-F
9/16	.5672	1.191	SQHD-9/16-F
19/32	.5987	1.257	SQHD-19/32-F
5/8	.6302	1.323	SQHD-5/8-F
21/32	.6617	1.338	SQHD-21/32-F
11/16	.6932	1.354	SQHD-11/16-F
23/32	.7237	1.369	SQHD-23/32-F
3/4	.7562	1.385	SQHD-3/4-F
25/32	.7882	1.400	SQHD-25/32-F
13/16	.8202	1.469	SQHD-13/16-F



METRIC / Square, for ORBHD/...Holders			
3/4" (.750) Shank Diameter x 2-3/4" (2.750) OAL			
Nominal Square Size	Actual A/F*	Max Cutting Depth*	Part Number
6.0MM	.2392	.503	SQHD-6.0-F
7.0MM	.2798	.588	SQHD-7.0-F
8.0MM	.3187	.670	SQHD-8.0-F
9.0MM	.3583	.752	SQHD-9.0-F
10.0MM	.3979	.836	SQHD-10.0-F
11.0MM	.4376	.919	SQHD-11.0-F
12.0MM	.4774	1.003	SQHD-12.0-F
13.0MM	.5170	1.086	SQHD-13.0-F
14.0MM	.5566	1.169	SQHD-14.0-F
15.0MM	.5968	1.253	SQHD-15.0-F
16.0MM	.6369	1.326	SQHD-16.0-F
17.0MM	.6770	1.346	SQHD-17.0-F
18.0MM	.7169	1.366	SQHD-18.0-F
19.0MM	.7568	1.385	SQHD-19.0-F
20.0MM	.7972	1.405	SQHD-20.0-F

Available in T15PM H.S.S. (Prices on application)  
\*Custom Lengths, A/F, & Depths of Cut are available to quote upon request