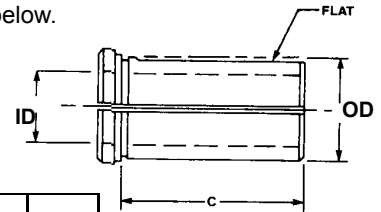


### TYPE B TOOLHOLDER BUSHING

These split Type B Bushings are manufactured with flexible manufacturing systems, for all Types and sizes of CNC Lathes and Chuckers; are Heat Treated and precision ground concentric. It is used to adapt Drills, Boring Bars, and other Shank Tools. Select the O.D. size that fits your machine and order from the chart below.



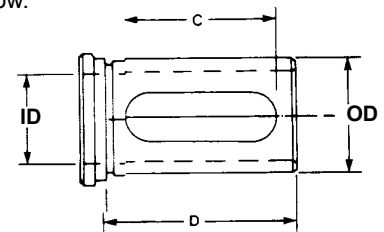
SERIES CAT. NO.	SPECIFY CHOICE		CHOOSE FROM STANDARD I.D. SIZES SHOWN		C
	O.D.	O.D.	INCH	METRIC	
*6801	3/4"	20MM	1/4, 5/16, 3/8, 1/2	6, 8, 10, 12	1-1/2"
*6802	1"	25MM	3/8, 1/2, 5/8, 3/4	10, 12, 16, 20	1-3/4"
*6802.5	1-1/4"	32MM	3/8, 1/2, 5/8, 3/4, 7/8, 1	10, 12, 16, 20, 25	2-1/8"
*6803	1-1/2"	40MM	3/8, 1/2, 5/8, 3/4, 7/8, 1, 1-1/4	10, 12, 16, 20, 25, 32	2-1/2"
*6804	1-3/4"	45MM	1/2, 5/8, 3/4, 7/8, 1, 1-1/4, 1-1/2	10, 12, 16, 20, 25, 32, 40	3"
*6805	2"	50MM	1/2, 5/8, 3/4, 7/8, 1, 1-1/4, 1-1/2 1-3/4"	12, 16, 20, 25, 32, 40	3-1/2"
*6806	2-1/2"	65MM	1/2, 5/8, 3/4, 7/8, 1, 1-1/4, 1-1/2 1-3/4, 2, 2-1/4"	20, 25, 32, 40, 45, 50	4"
*6807	3"	80MM	1, 1-1/4, 1-1/2, 1-3/4, 2, 2-1/4, 2-1/2"	25, 32, 40, 45, 50, 60 65	4-1/2"
*6808	3-1/2"	90MM	1, 1-1/4, 1-1/2, 1-3/4, 2, 2-1/4, 2-1/2, 3	25, 32, 40, 45, 50, 60 65	5-1/4"

NOTE: SERIES CATALOG NUMBERS SHOWN ARE FOR INCH O.D./ I.D. COMBINATIONS.

**FOR BUSHINGS WITH ANY METRIC DIMENSIONS ADD A LETTER M TO THE CATALOG NUMBER TO ORDER, SPECIFY SERIES CAT. NO., O.D. AND I.D. SIZE**

### TYPE C & CS TOOLHOLDER BUSHING

This CNC Type C Bushing is designed for universal use on all CNC turning machines to adapt a wide variety of Boring Bars, Drills, Reamers and Shank type tools. Precision machine hardened and ground concentric; made in the U.S.A. - BUILT TO LAST! Select the O.D. size that fits your machine and order from the chart below.



SERIES CAT. NO.	SPECIFY CHOICE		CHOOSE FROM STANDARD I.D. SIZES SHOWN		SPECIFY LENGTH CHOICE DIM. C & D			
	O.D.	O.D.	INCH	METRIC	C (STD)		CS (SHORT)	
					C	D	C	D
*6810	3/4"	20MM	1/4, 5/16, 3/8, 1/2	6, 8, 10, 12	1-1/2"	2"	1-1/8"	1-1/2"
*6811	1"	25MM	1/4, 5/16, 3/8, 1/2, 5/8, 3/4	8, 10, 12, 16, 20	2-3/8"	2-3/4"	1-3/8"	1-3/4"
*6812	1-1/4"	32MM	3/8, 1/2, 5/8, 3/4, 7/8, 1	10, 12, 16, 20, 25	2-3/4"	3-1/4"	1-3/4"	2-1/8"
*6813	1-1/2"	40MM	3/8, 1/2, 5/8, 3/4, 7/8, 1, 1-1/4	10, 12, 16, 20, 25, 32	3"	3-3/8"	2-1/8"	2-1/2"
*6814	1-3/4"	45MM	1/2, 5/8, 3/4, 7/8, 1, 1-1/4, 1-1/2	12, 16, 20, 25, 32, 40	3-1/8"	3-1/2"	2-5/8"	3"
*6815	2"	50MM	1/2, 5/8, 3/4, 7/8, 1, 1-1/4, 1-1/2 1-3/4"	12, 16, 20, 25, 32, 40 45	3-5/8"	4"	3"	3-1/2"
*6816	2-1/2"	65MM	3/4, 1, 1-1/4, 1-1/2, 1-3/4, 2, 2-1/4	20, 25, 32, 40, 45, 50	4-1/8"	4-1/2"	3-1/2"	4"
*6817	3"	80MM	1, 1-1/4, 1-1/2, 1-3/4, 2, 2-1/4, 2-1/2"	25, 32, 40, 45, 50, 60 65	4-5/8"	5"	4-1/8"	4-1/2"
*6818	3-1/2"	90MM	1, 1-1/4, 1-1/2, 1-3/4, 2, 2-1/4, 2-1/2, 3	25, 32, 40, 45, 50, 60 65	5"	5-3/4"	4-3/4"	5-1/4"

NOTE: SERIES CATALOG NUMBERS SHOWN ARE FOR INCH O.D./ I.D. COMBINATIONS.

**FOR BUSHINGS WITH ANY METRIC DIMENSIONS ADD A LETTER M TO THE CATALOG NUMBER TO ORDER, SPECIFY SERIES CAT. NO., O.D. AND I.D. SIZE AND LENGTH CHOICE-C OR CS**