

ER20 Collets, Inch Sizes			
Inch I.D.	Standard Part#	Coolant Sealed Part#	External Coolant Ports Part#
1/16"	ER20-1/16		
3/32"	ER20-3/32		
1/8"	ER20-1/8	ERC20-1/8	EREC20-1/8
5/32"	ER20-5/32	ERC20-5/32	EREC20-5/32
3/16"	ER20-3/16	ERC20-3/16	EREC20-3/16
7/32"	ER20-7/32	ERC20-7/32	EREC20-7/32
1/4"	ER20-1/4	ERC20-1/4	EREC20-1/4
9/32"	ER20-9/32	ERC20-9/32	EREC20-9/32
5/16"	ER20-5/16	ERC20-5/16	EREC20-5/16
11/32"	ER20-11/32	ERC20-11/32	EREC20-11/32
3/8"	ER20-3/8	ERC20-3/8	EREC20-3/8
13/32"	ER20-13/32	ERC20-13/32	EREC20-13/32
7/16"	ER20-7/16	ERC20-7/16	EREC20-7/16
15/32"	ER20-15/32	ERC20-15/32	EREC20-15/32
1/2"	ER20-1/2	ERC20-1/2	EREC20-1/2

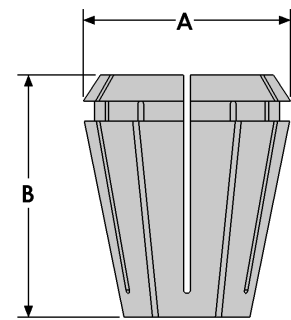
ER20 Collets, Metric Sizes			
Metric I.D.	Standard Part#	Coolant Sealed Part#	External Coolant Ports Part#
1	ER20-1		
1.5	ER20-1.5		
2	ER20-2		
2.5	ER20-2.5		
3	ER20-3	ERC20-3	EREC20-3
3.5	ER20-3.5		
4	ER20-4	ERC20-4	EREC20-4
4.5	ER20-4.5		
5	ER20-5	ERC20-5	EREC20-5
5.5	ER20-5.5		
6	ER20-6	ERC20-6	EREC20-6
6.5	ER20-6.5		
7	ER20-7	ERC20-7	EREC20-7
7.5	ER20-7.5		
8	ER20-8	ERC20-8	EREC20-8
8.5	ER20-8.5		
9	ER20-9	ERC20-9	EREC20-9
9.5	ER20-9.5		
10	ER20-10	ERC20-10	EREC20-10
10.5	ER20-10.5		
11	ER20-11	ERC20-11	EREC20-11
11.5	ER20-11.5		
12	ER20-12	ERC20-12	EREC20-12
12.5	ER20-12.5		
13	ER20-13	ERC20-13	EREC20-13

ER20 FRACTIONAL COLLET SETS	
PART#	DESCRIPTION
ER20-2SET	15 COLLETS- UNSEALED 1/16 to 1/2" in 1/32" increments
ERC20-2SET	13 COLLETS- SEALED 1/8 to 1/2" in 1/32" increments

ER20 METRIC COLLET SETS	
PART#	DESCRIPTION
ER20-1SET	12 COLLETS- UNSEALED 2mm to 13mm in 1mm increments
ERC20-1SET	11 COLLETS- SEALED 3mm to 13mm in 1mm increments

ER50 Collets Inch	
Inch I.D.	Standard Part#
1/4"	ER50-1/4
5/16"	ER50-5/16
3/8"	ER50-3/8
7/16"	ER50-7/16
1/2"	ER50-1/2
9/16"	ER50-9/16
5/8"	ER50-5/8
11/16"	ER50-11/16
3/4"	ER50-3/4
13/16"	ER50-13/16
7/8"	ER50-7/8
15/16"	ER50-15/16
1"	ER50-1
1-1/16"	ER50-1-1/16
1-1/8"	ER50-1-1/8
1-3/16"	ER50-1-3/16
1-1/4"	ER50-1-1/4
1-5/16"	ER50-1-5/16

ER50 Collets Metric	
Metric I.D.	Standard Part#
12	ER50-12
14	ER50-14
16	ER50-16
18	ER50-18
20	ER50-20
22	ER50-22
24	ER50-24
26	ER50-26
28	ER50-28
30	ER50-30
32	ER50-32
34	ER50-34



ER20

A = 21mm (.83")

B = 31mm (1.22")

Collet size Range = 1mm to 13mm / 1/16" to 1/2"

Unsealed collets, above 2mm I.D., grip up to

1mm (.039) under the stated size.

Note: Coolant sealed collets do not have a gripping range and are rated for up to 1000 psi.

ER50

A = 52mm (2.05")

B = 60mm (2.36")

Collet size Range = 10mm to 24mm (.394 to 1.339)

Unsealed collets grip up to 2mm (.079) under the stated size.

ER50 METRIC COLLET SETS	
PART#	DESCRIPTION
ER50-1SET	12 COLLETS UNSEALED 12mm to 34mm in 2mm increments