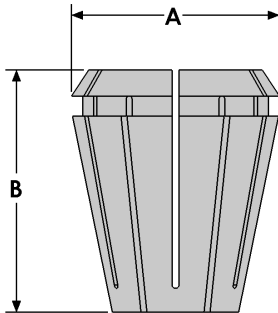


ER25 Collets, Inch Sizes			
Inch I.D.	Standard Part#	Coolant Sealed Part#	External Coolant Ports Part#
1/16"	ER25-1/16	ERC25-1/16	
3/32"	ER25-3/32	ERC25-3/32	
1/8"	ER25-1/8	ERC25-1/8	EREC25-1/8
5/32"	ER25-5/32	ERC25-5/32	EREC25-5/32
3/16"	ER25-3/16	ERC25-3/16	EREC25-3/16
7/32"	ER25-7/32	ERC25-7/32	EREC25-7/32
1/4"	ER25-1/4	ERC25-1/4	EREC25-1/4
9/32"	ER25-9/32	ERC25-9/32	EREC25-9/32
5/16"	ER25-5/16	ERC25-5/16	EREC25-5/16
11/32"	ER25-11/32	ERC25-11/32	EREC25-11/32
3/8"	ER25-3/8	ERC25-3/8	EREC25-3/8
13/32"	ER25-13/32	ERC25-13/32	EREC25-13/32
7/16"	ER25-7/16	ERC25-7/16	EREC25-7/16
15/32"	ER25-15/32	ERC25-15/32	EREC25-15/32
1/2"	ER25-1/2	ERC25-1/2	EREC25-1/2
17/32"	ER25-17/32	ERC25-17/32	EREC25-17/32
9/16"	ER25-9/16	ERC25-9/16	EREC25-9/16
19/32"	ER25-19/32	ERC25-19/32	EREC25-19/32
5/8"	ER25-5/8	ERC25-5/8	EREC25-5/8

ER25 Collets, Metric Sizes			
Metric I.D.	Standard Part#	Coolant Sealed Part#	External Coolant Ports Part#
1	ER25-1		
1.5	ER25-1.5		
2	ER25-2	ERC25-2	
2.5	ER25-2.5		
3	ER25-3	ERC25-3	EREC25-3
3.5	ER25-3.5		
4	ER25-4	ERC25-4	EREC25-4
4.5	ER25-4.5		
5	ER25-5	ERC25-5	EREC25-5
5.5	ER25-5.5		
6	ER25-6	ERC25-6	EREC25-6
6.5	ER25-6.5		
7	ER25-7	ERC25-7	EREC25-7
7.5	ER25-7.5		
8	ER25-8	ERC25-8	EREC25-8
8.5	ER25-8.5		
9	ER25-9	ERC25-9	EREC25-9
9.5	ER25-9.5		
10	ER25-10	ERC25-10	EREC25-10
10.5	ER25-10.5		
11	ER25-11	ERC25-11	EREC25-11
11.5	ER25-11.5		
12	ER25-12	ERC25-12	EREC25-12
12.5	ER25-12.5		
13	ER25-13	ERC25-13	EREC25-13
13.5	ER25-13.5		
14	ER25-14	ERC25-14	EREC25-14
14.5	ER25-14.5		
15	ER25-15	ERC25-15	EREC25-15
15.5	ER25-15.5		
16	ER25-16	ERC25-16	EREC25-16



ER25

A = 26mm (1.02")

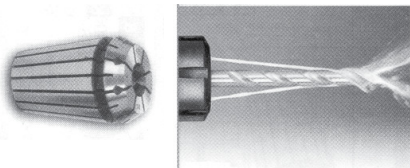
B = 35mm (1.38")

Collet size Range = 1mm to 16mm / 1/16" to 5/8"

Unsealed collets, above 2mm I.D., grip up to 1mm (.039) under the stated size.

Note: Coolant sealed collets do not have a gripping range and are rated for up to 1000 psi.

Collet with external coolant ports



ER25 COLLET SETS		
	PART#	Description
Fractional	ER25-2SET	19 COLLETS- UNSEALED 1/16 to 5/8" in 1/32" increments
	ERC25-2SET	17 COLLETS- SEALED 1/8 to 5/8" in 1/32" increments
Metric	ER25-1SET	19 COLLETS- UNSEALED 4mm to 26mm in 1mm increments