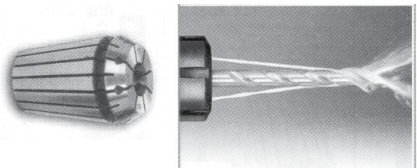


| ER40 Collets, Metric Sizes |                |                      |                              |
|----------------------------|----------------|----------------------|------------------------------|
| Metric I.D.                | Standard Part# | Coolant Sealed Part# | External Coolant Ports Part# |
| 3                          |                |                      | EREC40-3                     |
| 4                          | ER40-4         | ERC40-4              | EREC40-4                     |
| 5                          | ER40-5         | ERC40-5              | EREC40-5                     |
| 6                          | ER40-6         | ERC40-6              | EREC40-6                     |
| 7                          | ER40-7         | ERC40-7              | EREC40-7                     |
| 8                          | ER40-8         | ERC40-8              | EREC40-8                     |
| 9                          | ER40-9         | ERC40-9              | EREC40-9                     |
| 10                         | ER40-10        | ERC40-10             | EREC40-10                    |
| 11                         | ER40-11        | ERC40-11             | EREC40-11                    |
| 12                         | ER40-12        | ERC40-12             | EREC40-12                    |
| 13                         | ER40-13        | ERC40-13             | EREC40-13                    |
| 14                         | ER40-14        | ERC40-14             | EREC40-14                    |
| 15                         | ER40-15        | ERC40-15             | EREC40-15                    |
| 16                         | ER40-16        | ERC40-16             | EREC40-16                    |
| 17                         | ER40-17        | ERC40-17             | EREC40-17                    |
| 18                         | ER40-18        | ERC40-18             | EREC40-18                    |
| 19                         | ER40-19        | ERC40-19             | EREC40-19                    |
| 20                         | ER40-20        | ERC40-20             | EREC40-20                    |
| 21                         | ER40-21        | ERC40-21             | EREC40-21                    |
| 22                         | ER40-22        | ERC40-22             | EREC40-22                    |
| 23                         | ER40-23        | ERC40-23             | EREC40-23                    |
| 24                         | ER40-24        | ERC40-24             | EREC40-24                    |
| 25                         | ER40-25        | ERC40-25             | EREC40-25                    |
| 26                         | ER40-26        | ERC40-26             | EREC40-26                    |

| ER40 Collets, Inch Sizes |                |                      |                              |
|--------------------------|----------------|----------------------|------------------------------|
| Inch I.D.                | Standard Part# | Coolant Sealed Part# | External Coolant Ports Part# |
| 1/8"                     | ER40-1/8       | ERC40-1/8            | EREC40-1/8                   |
| 5/32"                    | ER40-5/32      | ERC40-5/32           | EREC40-5/32                  |
| 3/16"                    | ER40-3/16      | ERC40-3/16           | EREC40-3/16                  |
| 7/32"                    | ER40-7/32      | ERC40-7/32           | EREC40-7/32                  |
| 1/4"                     | ER40-1/4       | ERC40-1/4            | EREC40-1/4                   |
| 9/32"                    | ER40-9/32      | ERC40-9/32           | EREC40-9/32                  |
| 5/16"                    | ER40-5/16      | ERC40-5/16           | EREC40-5/16                  |
| 11/32"                   | ER40-11/32     | ERC40-11/32          | EREC40-11/32                 |
| 3/8"                     | ER40-3/8       | ERC40-3/8            | EREC40-3/8                   |
| 13/32"                   | ER40-13/32     | ERC40-13/32          | EREC40-13/32                 |
| 7/16"                    | ER40-7/16      | ERC40-7/16           | EREC40-7/16                  |
| 15/32"                   | ER40-15/32     | ERC40-15/32          | EREC40-15/32                 |
| 1/2"                     | ER40-1/2       | ERC40-1/2            | EREC40-1/2                   |
| 17/32"                   | ER40-17/32     | ERC40-17/32          | EREC40-17/32                 |
| 9/16"                    | ER40-9/16      | ERC40-9/16           | EREC40-9/16                  |
| 19/32"                   | ER40-19/32     | ERC40-19/32          | EREC40-19/32                 |
| 5/8"                     | ER40-5/8       | ERC40-5/8            | EREC40-5/8                   |
| 21/32"                   | ER40-21/32     | ERC40-21/32          | EREC40-21/32                 |
| 11/16"                   | ER40-11/16     | ERC40-11/16          | EREC40-11/16                 |
| 23/32"                   | ER40-23/32     | ERC40-23/32          | EREC40-23/32                 |
| 3/4"                     | ER40-3/4       | ERC40-3/4            | EREC40-3/4                   |
| 25/32"                   | ER40-25/32     | ERC40-25/32          | EREC40-25/32                 |
| 13/16"                   | ER40-13/16     | ERC40-13/16          | EREC40-13/16                 |
| 27/32"                   | ER40-27/32     | ERC40-27/32          | EREC40-27/32                 |
| 7/8"                     | ER40-7/8       | ERC40-7/8            | EREC40-7/8                   |
| 29/32"                   | ER40-29/32     | ERC40-29/32          | EREC40-29/32                 |
| 15/16"                   | ER40-15/16     | ERC40-15/16          | EREC40-15/16                 |
| 31/32"                   | ER40-31/32     | ERC40-31/32          | EREC40-31/32                 |
| 1"                       | ER40-1         | ERC40-1              | EREC40-1                     |

Collet with external coolant ports



| ER40 FRACTIONAL COLLET SETS |  |
|-----------------------------|--|
| PART#                       | DESCRIPTION  |
| ER40-2SET                   | 29 COLLETS- UNSEALED 1/8 to 1" in 1/32" increments |
| ERC40-2SET                  | 29 COLLETS- SEALED 1/8 to 1" in 1/32" increments   |

| ER40 METRIC COLLET SETS |  |
|-------------------------|--|
| PART#                   | DESCRIPTION  |
| ER40-1SET               | 23 COLLETS- UNSEALED 4mm to 26mm in 1mm increments |
| ERC40-1SET              | 23 COLLETS- SEALED 4mm to 26mm in 1mm increments   |



### ER40

A = 41mm (1.61")

B = 46mm (1.81")

Collet size Range = 3mm to 26mm / 1/8" to 1"

Unsealed collets grip up to 1mm (.039) under the stated size.

Note: Coolant sealed collets do not have a gripping range and are rated for up to 1000 psi.

