

100TG Collets, Inch sizes

| COLLET I.D. | GRIPPING LENGTH | STANDARD PART# | COOLANT PART# |
|-------------|-----------------|----------------|---------------|
| 3/32" | .707 | 100TG0094 | |
| 7/64" | .712 | 100TG0109 | |
| 1/8" | .844 | 100TG0125 | |
| 9/64" | .848 | 100TG0141 | |
| 5/32" | .853 | 100TG0156 | |
| 11/64" | .858 | 100TG0172 | |
| 3/16" | .862 | 100TG0188 | |
| 13/64" | .867 | 100TG0203 | |
| 7/32" | .872 | 100TG0219 | |
| 15/64" | .876 | 100TG0234 | |
| 1/4" | 1.48 | 100TG0250 | 100TGC0250 |
| 17/64" | 1.485 | 100TG0266 | 100TGC0266 |
| 9/32" | 1.489 | 100TG0281 | 100TGC0281 |
| 19/64" | 1.494 | 100TG0297 | 100TGC0297 |
| 5/16" | 1.499 | 100TG0312 | 100TGC0312 |
| 21/64" | 1.503 | 100TG0328 | 100TGC0328 |
| 11/32" | 1.508 | 100TG0344 | 100TGC0344 |
| 23/64" | 1.513 | 100TG0359 | 100TGC0359 |
| 3/8" | 1.518 | 100TG0375 | 100TGC0375 |
| 25/64" | 1.522 | 100TG0391 | 100TGC0391 |
| 13/32" | 1.527 | 100TG0406 | 100TGC0406 |
| 27/64" | 1.532 | 100TG0422 | 100TGC0422 |
| 7/16" | 1.536 | 100TG0438 | 100TGC0438 |
| 29/64" | 1.541 | 100TG0453 | 100TGC0453 |
| 15/32" | 1.546 | 100TG0469 | 100TGC0469 |
| 31/64" | 1.55 | 100TG0484 | 100TGC0484 |
| 1/2" | 1.555 | 100TG0500 | 100TGC0500 |
| 33/64" | 1.560 | 100TG0516 | 100TGC0516 |
| 17/32" | 1.564 | 100TG0531 | 100TGC0531 |
| 35/64" | 1.569 | 100TG0547 | 100TGC0547 |
| 9/16" | 1.574 | 100TG0562 | 100TGC0562 |
| 37/64" | 1.579 | 100TG0578 | 100TGC0578 |
| 19/32" | 1.583 | 100TG0594 | 100TGC0594 |
| 39/64" | 1.588 | 100TG0609 | 100TGC0609 |
| 5/8" | 1.593 | 100TG0625 | 100TGC0625 |
| 41/64" | 1.597 | 100TG0641 | 100TGC0641 |
| 21/32" | 1.602 | 100TG0656 | 100TGC0656 |
| 43/64" | 1.607 | 100TG0672 | 100TGC0672 |
| 11/16" | 1.612 | 100TG0688 | 100TGC0688 |
| 45/64" | 1.612 | 100TG0703 | 100TGC0703 |
| 23/32" | 1.621 | 100TG0719 | 100TGC0719 |
| 47/64" | 1.625 | 100TG0734 | 100TGC0734 |
| 3/4" | 1.630 | 100TG0750 | 100TGC0750 |
| 49/64" | 2.375 | 100TG0766 | 100TGC0766 |
| 25/32" | 2.375 | 100TG0781 | 100TGC0781 |
| 51/64" | 2.375 | 100TG0797 | 100TGC0797 |
| 13/16" | 2.375 | 100TG0812 | 100TGC0812 |
| 53/64" | 2.375 | 100TG0828 | 100TGC0828 |
| 27/32" | 2.375 | 100TG0844 | 100TGC0844 |
| 55/64" | 2.375 | 100TG0859 | 100TGC0859 |
| 7/8" | 2.375 | 100TG0875 | 100TGC0875 |
| 57/64" | 2.375 | 100TG0891 | 100TGC0891 |
| 29/32" | 2.375 | 100TG0906 | 100TGC0906 |
| 59/64" | 2.375 | 100TG0922 | 100TGC0922 |
| 15/16" | 2.375 | 100TG0938 | 100TGC0938 |
| 61/64" | 2.375 | 100TG0953 | 100TGC0953 |
| 31/32" | 2.375 | 100TG0969 | 100TGC0969 |
| 63/64" | 2.375 | 100TG0984 | 100TGC0984 |
| 1" | 2.375 | 100TG1000 | 100TGC1000 |

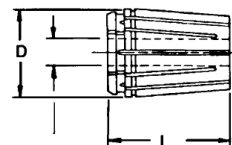
100TG Collets, Metric sizes

| COLLET I.D. | GRIPPING LENGTH | STANDARD PART# | COOLANT PART# |
|-------------|-----------------|----------------|---------------|
| 3 | 18.2 | 100TG030M | |
| 3.5 | 21.5 | 100TG035M | |
| 4 | 21.7 | 100TG040M | |
| 4.5 | 21.8 | 100TG045M | |
| 5 | 22 | 100TG050M | |
| 5.5 | 22.1 | 100TG055M | |
| 6 | 22.3 | 100TG060M | 100TGC060M |
| 6.5 | 37.6 | 100TG065M | |
| 7 | 37.8 | 100TG070M | |
| 7.5 | 37.9 | 100TG075M | |
| 8 | 38.1 | 100TG080M | 100TGC080M |
| 8.5 | 38.2 | 100TG085M | |
| 9 | 38.4 | 100TG090M | |
| 9.5 | 38.5 | 100TG095M | |
| 10 | 38.7 | 100TG100M | 100TGC100M |
| 10.5 | 38.8 | 100TG105M | |
| 11 | 39 | 100TG110M | |
| 11.5 | 39.1 | 100TG115M | |
| 12 | 39.3 | 100TG120M | 100TGC120M |
| 12.5 | 39.4 | 100TG125M | |
| 13 | 39.6 | 100TG130M | |
| 13.5 | 39.7 | 100TG135M | |
| 14 | 39.9 | 100TG140M | 100TGC140M |
| 14.5 | 40 | 100TG145M | |
| 15 | 40.2 | 100TG150M | |
| 15.5 | 40.3 | 100TG155M | |
| 16 | 40.5 | 100TG160M | 100TGC160M |
| 16.5 | 40.6 | 100TG165M | |
| 17 | 40.8 | 100TG170M | |
| 17.5 | 40.9 | 100TG175M | |
| 18 | 41.1 | 100TG180M | 100TGC180M |
| 18.5 | 41.2 | 100TG185M | |
| 19 | 41.4 | 100TG190M | |
| 19.5 | 60.3 | 100TG195M | |
| 20 | 60.3 | 100TG200M | 100TGC200M |
| 20.5 | 60.3 | 100TG205M | |
| 21 | 60.3 | 100TG210M | |
| 21.5 | 60.3 | 100TG215M | |
| 22 | 60.3 | 100TG220M | |
| 22.5 | 60.3 | 100TG225M | |
| 23 | 60.3 | 100TG230M | |
| 23.5 | 60.3 | 100TG235M | |
| 24 | 60.3 | 100TG240M | |
| 24.5 | 60.3 | 100TG245M | |
| 25 | 60.3 | 100TG250M | 100TGC250M |
| 25.5 | 60.3 | 100TG255M | |



**Single Angle
Collet Extractor
100TGCE**

| SERIES | L | D |
|--------|-------|-------|
| 100TG | 2.375 | 1.379 |



100TG COLLET SETS

| PART# | DESCRIPTION |
|------------|--|
| S100TG1SET | 59 COLLETS- 3/32" thru 1" x 1/64" increments |
| S100TG2SET | 30 COLLETS- 3/32" thru 1" x 1/32" increments |
| S100TG3SET | 41 COLLETS- 3/8" thru 1" x 1/64" increments |
| S100TG4SET | 21 COLLETS- 3/8" thru 1" x 1/32" increments |