

INCH / Hex, for ORBX00/...Holders

.9445 MOUNTING DIAMETER

HEX SIZE	A	L = 3/8"	L = 1"
		CAT. NO.	CAT. NO.
1/4	.2435	EHX00-1/4	EHX0S-1/4
9/32	.2745	EHX00-9/32	EHX0S-9/32
5/16	.3045	EHX00-5/16	EHX0S-5/16
11/32	.3355	EHX00-11/32	EHX0S-11/32
3/8	.3665	EHX00-3/8	EHX0S-3/8
13/32	.3965	EHX00-13/32	EHX0S-13/32
7/16	.4275	EHX00-7/16	EHX0S-7/16

INCH / Hex, for ORBX2/...Holders

1.5745 MOUNTING DIAMETER

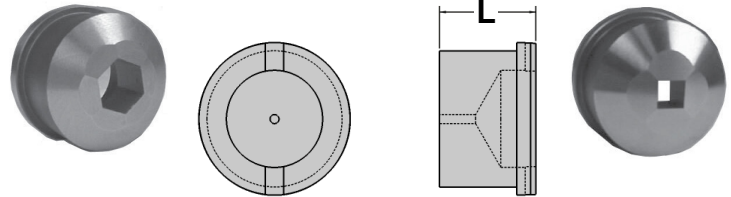
HEX SIZE	A	L = 1"	L = 1-3/4"
		CAT. NO.	CAT. NO.
1/4	.2435	EHX2-1/4	EHX2L-1/4
9/32	.2745	EHX2-9/32	EHX2L-9/32
5/16	.3045	EHX2-5/16	EHX2L-5/16
11/32	.3355	EHX2-11/32	EHX2L-11/32
3/8	.3665	EHX2-3/8	EHX2L-3/8
13/32	.3965	EHX2-13/32	EHX2L-13/32
7/16	.4275	EHX2-7/16	EHX2L-7/16
15/32	.4625	EHX2-15/32	EHX2L-15/32
1/2	.4885	EHX2-1/2	EHX2L-1/2
17/32	.5195	EHX2-17/32	EHX2L-17/32
9/16	.5505	EHX2-9/16	EHX2L-9/16
19/32	.5815	EHX2-19/32	EHX2L-19/32
5/8	.6115	EHX2-5/8	EHX2L-5/8
21/32	.6425	EHX2-21/32	EHX2L-21/32
11/16	.6735	EHX2-11/16	EHX2L-11/16
23/32	.7045	EHX2-23/32	EHX2L-23/32
3/4	.7355	EHX2-3/4	EHX2L-3/4
25/32	.7665	EHX2-25/32	EHX2L-25/32
13/16	.7975	EHX2-13/16	EHX2L-13/16
27/32	.8285	EHX2-27/32	EHX2L-27/32
7/8	.8595	EHX2-7/8	EHX2L-7/8
29/32	.8905	EHX2-29/32	EHX2L-29/32
15/16	.9215	EHX2-15/16	EHX2L-15/16
31/32	.9515	EHX2-31/32	EHX2L-31/32
1"	.9815	EHX2-1	EHX2L-1

METRIC / Hex, for ORBX00/...Holders

.9445 MOUNTING DIAMETER

HEX SIZE	A	L = 3/8"	L = 1"
		CAT. NO.	CAT. NO.
6MM	.2275	EHX00-6.0	EHX0S-6.0
7MM	.2665	EHX00-7.0	EHX0S-7.0
8MM	.3055	EHX00-8.0	EHX0S-8.0
9MM	.3455	EHX00-9.0	EHX0S-9.0
10MM	.3845	EHX00-10.0	EHX0S-10.0

Note: External square broaches also available.

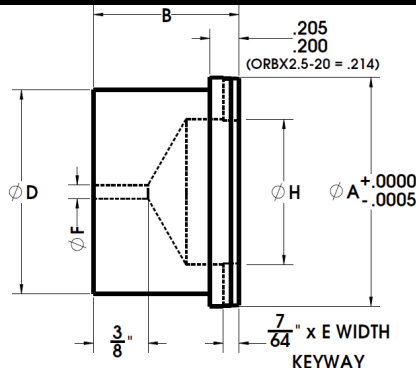


METRIC / Hex, for ORBX2/...Holders

1.5745 MOUNTING DIAMETER

HEX SIZE	A	L = 1"	L = 1-3/4"
		CAT. NO.	CAT. NO.
6MM	.2275	EHX2-6.0	EHX2L-6.0
7MM	.2665	EHX2-7.0	EHX2L-7.0
8MM	.3055	EHX2-8.0	EHX2L-8.0
9MM	.3455	EHX2-9.0	EHX2L-9.0
10MM	.3845	EHX2-10.0	EHX2L-10.0
11MM	.4235	EHX2-11.0	EHX2L-11.0
12MM	.4615	EHX2-12.0	EHX2L-12.0
13MM	.5005	EHX2-13.0	EHX2L-13.0
14MM	.5395	EHX2-14.0	EHX2L-14.0
15MM	.5795	EHX2-15.0	EHX2L-15.0
16MM	.6185	EHX2-16.0	EHX2L-16.0
17MM	.6585	EHX2-17.0	EHX2L-17.0
18MM	.6975	EHX2-18.0	EHX2L-18.0
19MM	.7365	EHX2-19.0	EHX2L-19.0
20MM	.7745	EHX2-20.0	EHX2L-20.0
21MM	.8135	EHX2-21.0	EHX2L-21.0
22MM	.8525	EHX2-22.0	EHX2L-22.0
23MM	.8925	EHX2-23.0	EHX2L-23.0
24MM	.9315	EHX2-24.0	EHX2L-24.0
25MM	.9695	EHX2-25.0	EHX2L-25.0

EXTERNAL BROACH BLANKS



TO FIT	A	B	D	E	F	H	Forte H.S.S.	T15PM H.S.S.
							CAT. NO.	CAT. NO.
ORBX00/...	0.9448	3/8	.750	.094	3/32	-	ORBX00-20	ORBX00-20-P
		1"	.750	.094	3/32	1/2	ORBX0S-20	ORBX0S-20-P
ORBX2/...	1.5740	1"	1.403	.188	3/32	1"	ORBX2-20	ORBX2-20-P
		1-3/4	1.403	.188	3/32	1"	ORBX2-20L	ORBX2-20L-P
ORBXHD/...	2.500	1-1/4	2.313	.188	3/16	1-13/16	ORBXHD-20	ORBXHD-20-P
Non Somma	2.312	1"	2.060	.086	3/32	1-1/2"	ORBX2.5-20	ORBX2.5-20-P

See pages 11 and 18 for holders for these external broaches.