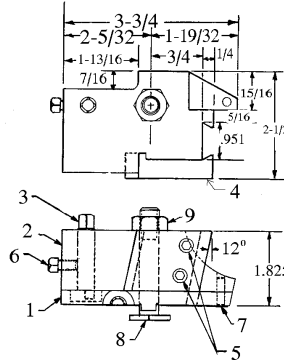


### 1st POSITION 12° DOVETAIL TOOL HOLDER FOR DAVENPORT



Cat. No.  
DTH-DAV

- Extended outboard support eliminates tearing out of "T" slot of slide.
- Permits heavier cuts without chatter.
- Eccentric stud and pin adjustment to correct part taper.
- Support fits freely under oversize spindle.



### 1st POSITION DOVETAIL TOOL HOLDER PARTS

PART. NO.	CAT. NO.
1. PLATE	DTH-DAV-1
2. BODY	DTH-DAV-2
3. STUD	DTH-DAV-3
4. CLAMP	DTH-DAV-4
5. CLAMP SCREW	DTH-DAV-5
6. STUD SCREW	TT00-13
7. PIVOT PIN	CTP2-10
8. BOLT	00TPB-4
9. NUT & WASHER	00TBN

See page 34 for Standard Dovetail Form Blanks to fit these and other holders.

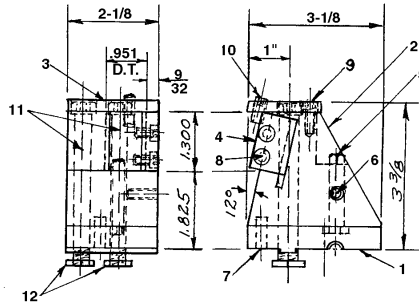
### FOR 2nd POSITION 12° DAVENPORT SLIDE

- Permits heavier cuts without chatter.



Cat. No.  
DTH-DVB

- Eccentric stud and pin adjustment to correct part taper.

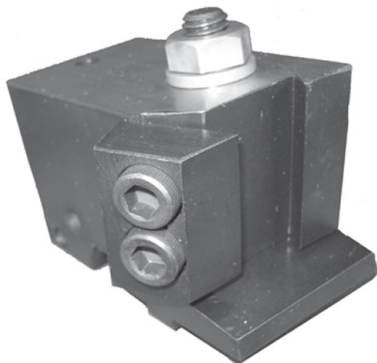


See page 34 for Standard Dovetail Form Blanks to fit these and other holders.

### 2nd POSITION DOVETAIL TOOL HOLDER PARTS

Part No.	Cat. No.
1. PLATE	DTH-DVB-1
2. BODY	DTH-DVB-2
3. TOP PLATE	DTH-DVB-3
4. CLAMP	DTH-02
5. STUD	DTH-DAV-3
6. STUD SCREW	TH000-3
7. PIVOT PIN	DTH-DVB-7
8. CLAMP SCREW	DTH2-7
9. COVER SCREW	TCOBH00-SCR
10. JACK SCREW	DTH-DVB-10
11. CAP SCREW	DTH-DVB-11
12. SQUARE NUT	DTH-DVB-12

### 1ST POSITION 10° DOVETAIL TOOL HOLDER FOR DAVENPORT

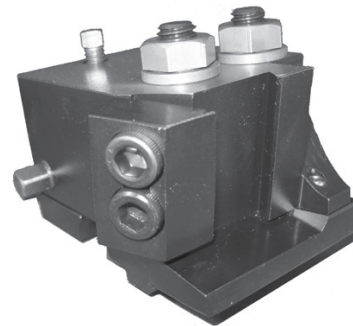


- 1-Bolt
- 10° Face Angle
- First Position

Cat. No.  
3060-SA-SOMMA

For Dovetail Blanks see page 34

### 1ST POSITION 10° DOVETAIL TOOL HOLDER FOR DAVENPORT



- 2-Bolt
- Designed for heavy cuts
- 10° Face Angle
- First Position

Cat. No.  
3060-10-SA-SOMMA

For Dovetail Blanks see page 34

### KWIK FORM TOOL BIT HOLDER FOR DAVENPORTS

#### FOR FAST SET UPS ON SHORT RUNS

No need for special tools -- simply hand surface grind form into standard H.S. S. or Carbide tool bit; or even circular grind, using Kwik-Form as a fixture. Kwik-Form mounts right onto the tool post like a form tool.



Fits front or rear slides for forward or reverse rotation. With Somma's Kwik-Form holder it's no longer necessary to remove the circular form tool post when using tool bits on short runs. Special length tool bits are available from stock as shown on page 45.

Note: Workpiece diameter differences will vary as the tool is resharpened, if the form toolbit is not circular ground.

MACHINE SIZE	CENTER HOLE	TOOL BIT SIZE	CATALOG NUMBER
DAVENPORT	9/16 REAM	3/8 SQ.	KDAV

#### KWIK-FORM TOOL PARTS

Part No.	ITEM
K00-3	Clamp Screw DAV
TT1-8	H.S. 3/8 Sq. x 2" Tool Bit for #0 & DA

WIDER BITS MAY BE USED BY ALLOWING OVERHANG.