DOVETAIL FORM TOOL HOLDERS FOR DAVENPORT

DAVENPORT KWIK TOOL BIT HOLDER

1st POSITION 12° DOVETAIL TOOL HOLDER
FOR DAVENPORT

- Extended outboard support eliminates tearing out of "T" slot of slide.
- Permits heavier cuts without chatter.
- Eccentric stud and pin adjustment to correct part taper.
- Support fits freely under oversize spindle.

See page 34 for Standard Dovetail Form Blanks to fit these and other holders.

FOR 2nd POSITION 12° DAVENPORT SLIDE

- Permits heavier cuts without chatter.

See page 34 for Standard Dovetail Form Blanks to fit these and other holders.

1ST POSITION 10° DOVETAIL TOOL HOLDER
FOR DAVENPORT

- 1-Bolt
- 10° Face Angle
- First Position

For Dovetail Blanks see page 34

1ST POSITION 10° DOVETAIL TOOL HOLDER
FOR DAVENPORT

- 2-Bolt
- Designed for heavy cuts
- 10° Face Angle
- First Position

For Dovetail Blanks see page 34

KWIK FORM TOOL BIT HOLDER FOR DAVENPORTS

FOR FAST SET UPS ON SHORT RUNS

No need for special tools — simply hand surface grind form into standard H.S. S. or Carbide tool bit; or even circular grind, using Kwik-Form as a fixture. Kwik-Form mounts right onto the tool post like a form tool.

Fits front or rear slides for forward or reverse rotation.

With Somma’s Kwik-Form holder it’s no longer necessary to remove the circular form tool post when using tool bits on short runs. Special length tool bits are available from stock as shown on page 45.

Note: Workpiece diameter differences will vary as the tool is resharpened, if the form tool bit is not circular ground.

KWIK-FORM TOOL PARTS

<table>
<thead>
<tr>
<th>Part No.</th>
<th>ITEM</th>
</tr>
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<tbody>
<tr>
<td>K00-3</td>
<td>Clamp Screw DAV</td>
</tr>
<tr>
<td>TT1-8</td>
<td>H.S. 3/8 Sq. x 2&quot; Tool Bit for #0 &amp; DAV</td>
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</tbody>
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WIDER BITS MAY BE USED BY ALLOWING OVERHANG.