

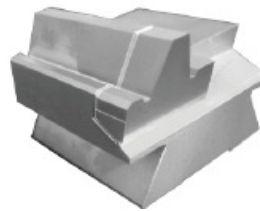
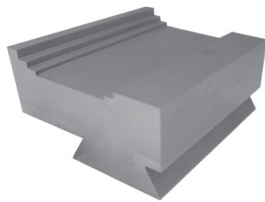
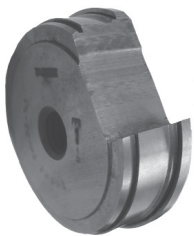
DOVETAIL & CIRCULAR

FORM & SHAVE TOOLS



Somma Tool Company has been the leader in circular and dovetail tool blanks since 1939, but did you know that Somma will supply your

TOOLS GROUND TO PRINT.



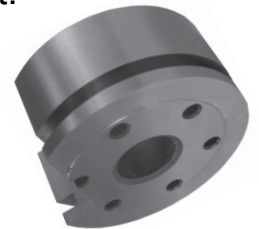
Contact us for cutting tools engineered to your part print.

Blanks stocked in the following materials;

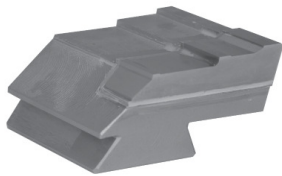
M2, M42, T15PM & 76PM

(Carbide Tipped upon Request)

Proudly made in the U.S.A.



Call for special quantity pricing based on placing a blanket purchase order and inventory will be warehoused specifically for your requirements.



Benefits:

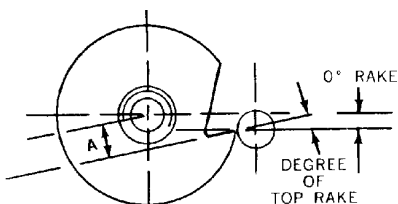
Special Quantity Pricing

Pay only when you request releases

No waiting; Same day shipment when releases are requested



TABLE OF BELOW-CENTER GASHING DISTANCE FOR VARIOUS TOP RAKES ON CIRCULAR FORM TOOLS



Degree of Top Rake	No. 00 B&S 1-3/4" Dia. "A"	No. 0 B&S 2-1/4" Dia. "A"	No. 2 B&S 3" Dia. "A"	Davenport 2" Dia. "A"
0	.125	.156	.250	.125
3	.170	.214	.327	.177
5	.200	.252	.378	.211
7	.230	.291	.428	.245
10	.273	.347	.503	.295
12	.302	.384	.552	.328
15	.345	.439	.624	.378