### CIRCULAR FORM TOOL HOLDER AND ADAPTER BLOCK FOR B&S MACHINES

- Supplied with riser block for right or left-hand operation
- Pinhole sector plate prevents tool slippage
- Swivel adjustment to correct part tapers
- Adjusting screws for fine adjustment to center
- 2 tapped holes on side to fit attachments
- Supplied with 3 hook bolts for various tool widths as shown below.

#### CIRCULAR TOOL POST - SPECIFICATIONS

<table>
<thead>
<tr>
<th>CAT. NO.</th>
<th>FITS A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>G</th>
<th>H</th>
</tr>
</thead>
<tbody>
<tr>
<td>CTP00-F</td>
<td>#00 B&amp;S FRONT</td>
<td>1-3/4</td>
<td>1/8</td>
<td>1-5/16</td>
<td>1&quot;</td>
<td>1/4</td>
<td>7/16</td>
<td>3/8</td>
</tr>
<tr>
<td>CTP00-B</td>
<td>#00 B&amp;S BACK</td>
<td>1-3/4</td>
<td>1/8</td>
<td>1-5/16</td>
<td>1&quot;</td>
<td>1/4</td>
<td>7/16</td>
<td>3/8</td>
</tr>
<tr>
<td>CTP0-F</td>
<td>#0 B&amp;S FRONT</td>
<td>2-1/4</td>
<td>5/32</td>
<td>1-3/4</td>
<td>1-5/16</td>
<td>5/16</td>
<td>19/32</td>
<td>13/32</td>
</tr>
<tr>
<td>CTP0-B</td>
<td>#0 B&amp;S BACK</td>
<td>2-1/4</td>
<td>5/32</td>
<td>1-3/4</td>
<td>1-5/16</td>
<td>5/16</td>
<td>19/32</td>
<td>13/32</td>
</tr>
<tr>
<td>CTP2-F</td>
<td>#2 B&amp;S FRONT</td>
<td>3&quot;</td>
<td>1/4</td>
<td>2-5/32</td>
<td>1-7/16</td>
<td>1/2</td>
<td>13/16</td>
<td>11/16</td>
</tr>
<tr>
<td>CTP2-B</td>
<td>#2 B&amp;S BACK</td>
<td>3&quot;</td>
<td>1/4</td>
<td>2-5/32</td>
<td>1-7/16</td>
<td>1/2</td>
<td>13/16</td>
<td>11/16</td>
</tr>
</tbody>
</table>

#### HOOK BOLTS FOR B&S MACHINES

- Alloy Steel
- Heat Treated For Longer Life
- Available in 3 Lengths for #00 + #0, 4 lengths for #2
- Machine To Accommodate All Tool Widths
- Fit All Standard Circular Tool Posts

<table>
<thead>
<tr>
<th>PART. NO.</th>
<th>FITS UNDER HOOK</th>
</tr>
</thead>
<tbody>
<tr>
<td>CTP00-7S</td>
<td>#00 B&amp;S 1-1/8</td>
</tr>
<tr>
<td>CTP00-7M</td>
<td>#00 B&amp;S 1-7/16</td>
</tr>
<tr>
<td>CTP00-7L</td>
<td>#00 B&amp;S 1-3/4</td>
</tr>
<tr>
<td>CTP0-7S</td>
<td>#0 B&amp;S 1-3/8</td>
</tr>
<tr>
<td>CTP0-7M</td>
<td>#0 B&amp;S 2-11/16</td>
</tr>
<tr>
<td>CTP0-7L</td>
<td>#0 B&amp;S 3-7/16</td>
</tr>
<tr>
<td>CTP2-7S</td>
<td>#2 B&amp;S 1-15/16</td>
</tr>
<tr>
<td>CTP2-7M</td>
<td>#2 B&amp;S 2-7/16</td>
</tr>
<tr>
<td>CTP2-7L</td>
<td>#2 B&amp;S 2-11/16</td>
</tr>
<tr>
<td>CTP2-7XL</td>
<td>#2 B&amp;S 3-7/16</td>
</tr>
</tbody>
</table>

#### TOOL BOLTS FOR CIRCULAR FORM TOOLS

Made of heat-treated alloy steel. These tool bolts will hold securely and squarely.

<table>
<thead>
<tr>
<th>CAT. NO.</th>
<th>THD.</th>
<th>LENGTH</th>
</tr>
</thead>
<tbody>
<tr>
<td>0TB1-1</td>
<td>3/8-16</td>
<td>1&quot;</td>
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<tr>
<td>0TB1-3</td>
<td>1/2-13</td>
<td>1&quot;</td>
</tr>
<tr>
<td>0TB2-3</td>
<td>1/2-13</td>
<td>1-1/2</td>
</tr>
<tr>
<td>2TB1-1</td>
<td>5/8-11</td>
<td>1-1/8</td>
</tr>
<tr>
<td>2TB2-1</td>
<td>5/8-11</td>
<td>1-5/8</td>
</tr>
</tbody>
</table>

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<thead>
<tr>
<th>CAT. NO.</th>
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<th>LENGTH</th>
</tr>
</thead>
<tbody>
<tr>
<td>0TB-1</td>
<td>1/2-14</td>
<td>1&quot;</td>
</tr>
<tr>
<td>0TB-2</td>
<td>1/2-14</td>
<td>1-1/2</td>
</tr>
<tr>
<td>2TB-1</td>
<td>5/8-12</td>
<td>1-1/8</td>
</tr>
<tr>
<td>2TB-2</td>
<td>5/8-12</td>
<td>1-5/8</td>
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</tbody>
</table>

### CIRCULAR TOOL HOLDER ADAPTER BLOCK FOR B&S MACHINES (#2 TO #00)

Save money by mounting your #00 B&S circular form tool holder on a #2 B&S machine.

<table>
<thead>
<tr>
<th>CAT. NO.</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>CTP00/2</td>
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