

- For forming grooves, shoulders or roughing down the work piece
- Carbide tipped tools are supplied for right hand cutting, for left hand cutting add -L to the part number listed. All other choices have a "U" shaped gash for cutting in either direction.
- Side clearance ground
- Available with side pinholes

CIRCULAR STRAIGHT TOOLS FOR #0 B&S

A	M2 PART#	T15PM PART#	3-LIP C2 CARB. TIPPED PART#	C2 SOLID CARBIDE PART#
1/8	0S4	0S4V	0S4-CT	0S4-SC
3/16	0S6	0S6V	0S6-CT	0S6-SC
1/4	0S8	0S8V	0S8-CT	0S8-SC
5/16	0S10	0S10V	0S10-CT	0S10-SC
3/8	0S12	0S12V	0S12-CT	0S12-SC
7/16	0S14	0S14V	0S14-CT	
1/2	0S16	0S16V	0S16-CT	0S16-SC
5/8	0S20	0S20V	0S20-CT	

CIRCULAR STRAIGHT TOOLS FOR #00 B&S

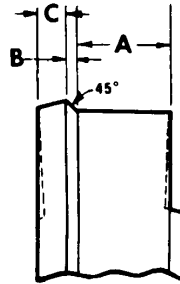
A	M2 PART#	T15PM PART#	3-LIP C2 CARB. TIPPED PART#	C2 SOLID CARBIDE PART#
1/8	00S4	00S4V	00S4-CT	00S4-SC
3/16	00S6	00S6V	00S6-CT	00S6-SC
1/4	00S8	00S8V	00S8-CT	00S8-SC
5/16	00S10	00S10V	00S10-CT	00S10-SC
3/8	00S12	00S12V	00S12-CT	00S12-SC
7/16	00S14	00S14V	00S14-CT	
1/2	00S16	00S16V	00S16-CT	00S16-SC

CIRCULAR STRAIGHT TOOLS FOR #2 B&S

A	M2 PART#	T15PM PART#	3-LIP C2 CARB. TIPPED PART#	C2 SOLID CARBIDE PART#
1/8	2S4	2S4V	2S4-CT	2S4-SC
3/16	2S6	2S6V	2S6-CT	2S6-SC
1/4	2S8	2S8V	2S8-CT	2S8-SC
5/16	2S10	2S10V	2S10-CT	2S10-SC
3/8	2S12	2S12V	2S12-CT	2S12-SC
7/16	2S14	2S14V	2S14-CT	
1/2	2S16	2S16V	2S16-CT	2S16-SC
5/8	2S20	2S20V	2S20-CT	
3/4	2S24	2S24V	2S24-CT	

CIRCULAR HUB TOOLS FOR #00 B&S

A	B	C	M2 PART#	T15PM PART#	3-LIP C2 CARB. TIPPED PART#
.060	.015	.030	00H060	00H060V	00H060-CT
.090	.015	.030	00H090	00H090V	00H090-CT
.122	.015	.030	00H122	00H122V	00H122-CT
.153	.015	.030	00H153	00H153V	00H153-CT
.184	.015	.030	00H184	00H184V	00H184-CT
.215	.020	.040	00H215	00H215V	00H215-CT
.246	.020	.040	00H246	00H246V	00H246-CT
.308	.020	.040	00H308	00H308V	00H308-CT
.370	.020	.040	00H370	00H370V	00H370-CT
.432	.020	.060	00H432	00H432V	
.495	.020	.060	00H495	00H495V	



- For forming fractional length shoulders with a slight corner break
- Carbide tipped tools are supplied for right hand cutting, for left hand cutting add -L to the part number listed. All other choices have a "U" shaped gash for cutting in either direction.
- Side clearance ground
- Available with side pinholes

CIRCULAR HUB TOOLS FOR #0 B&S

A	B	C	M2 PART#	T15PM PART#	3-LIP C2 CARB. TIPPED PART#
.090	.015	.030	0H090	0H090V	0H090-CT
.122	.015	.030	0H122	0H122V	0H122-CT
.153	.015	.030	0H153	0H153V	0H153-CT
.184	.015	.030	0H184	0H184V	0H184-CT
.215	.020	.040	0H215	0H215V	0H215-CT
.246	.020	.040	0H246	0H246V	0H246-CT
.308	.020	.040	0H308	0H308V	0H308-CT
.370	.020	.040	0H370	0H370V	0H370-CT
.432	.020	.040	0H432	0H432V	0H432-CT
.495	.020	.060	0H495	0H495V	
.557	.020	.060	0H557	0H557V	

CIRCULAR HUB TOOLS FOR #2 B&S

A	B	C	M2 PART#	T15PM PART#	3-LIP C2 CARB. TIPPED PART#
.122	.020	.040	2H122	2H122V	2H122-CT
.153	.020	.040	2H153	2H153V	2H153-CT
.184	.020	.040	2H184	2H184V	2H184-CT
.215	.020	.040	2H215	2H215V	2H215-CT
.246	.025	.050	2H246	2H246V	2H246-CT
.308	.025	.050	2H308	2H308V	2H308-CT
.370	.025	.050	2H370	2H370V	2H370-CT
.432	.025	.050	2H432	2H432V	2H432-CT
.495	.025	.050	2H495	2H495V	2H495-CT
.557	.025	.060	2H557	2H557V	
.620	.025	.070	2H620	2H620V	