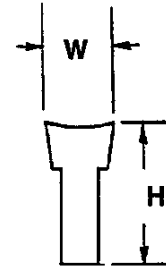




- Ground all over
- Concave ground top
- Blade centered



- M2** - GENERAL PURPOSE WITH EXCELLENT TOUGHNESS
COBALT- HIGHEST HEAT RESISTANCE, HIGHER RPM APPLICATIONS
T15PM - EXCELLENT FOR DIFFICULT TO MACHINE MATERIALS WITH GOOD HEAT RESISTANCE

REF#	SIZE			M2 STEEL ORDERING#	COBALT STEEL ORDERING#	T15PM STEEL ORDERING#
	W	H	L			
P1N	.040	1/2	3-1/2	TBL332	TBL332C	TBL332V
P1	1/16	1/2	4-1/2	TBL432	TBL432C	TBL432V
P2N	5/64	1/2	4-1/2	TBL532	TBL532C	TBL532V
P2	3/32	1/2	4-1/2	TBL632	TBL632C	TBL632V
P3S	1/8	1/2	4-1/2	TBL832	TBL832C	TBL832V
P3N-866	1/16	11/16	5	TBL444	TBL444C	TBL444V
	5/64	11/16	5	TBL544	TBL544C	TBL544V
P3N	3/32	11/16	5	TBL644	TBL644C	TBL644V
P3	1/8	11/16	5	TBL844	TBL844C	TBL844V
P4	5/32	11/16	5	TBL1044	TBL1044C	TBL1044V
P5S	3/16	11/16	5	TBL1244	TBL1244C	TBL1244V
P3W	1/8	3/4	5	TBL848	TBL848C	TBL848V
P4W	5/32	3/4	5	TBL1048	TBL1048C	TBL1048V
P5W	3/16	3/4	5	TBL1248	TBL1248C	TBL1248V
P5X-931	3/32	7/8	6	-	TBL656C	TBL656V
P5X	1/8	7/8	6	TBL856	TBL856C	TBL856V
P5N	5/32	7/8	6	TBL1056	TBL1056C	TBL1056V
P5	3/16	7/8	6	TBL1256	TBL1256C	TBL1256V
P6	1/4	7/8	6	TBL1656	TBL1656C	TBL1656V
P8X	1/8	1-1/8	6-1/2	TBL872	TBL872C	TBL872V
P8N	5/32	1-1/8	6-1/2	TBL1072	TBL1072C	TBL1072V
P8	3/16	1-1/8	6-1/2	TBL1272	TBL1272C	TBL1272V
P9	1/4	1-1/8	6-1/2	TBL1672	TBL1672C	TBL1672V
P10	5/16	1-1/8	6-1/2	TBL2072	TBL2072C	TBL2072V

H.S.S. CUT-OFF BLADE GRINDING OPTIONS:

(FOR THE OPTIONS LISTED, ADD THE SUFFIX LISTED BELOW TO THE ORDERING NUMBER)

- CB = CHIP BREAKER GROOVE GROUND ALONG THE TOP LENGTH OF THE BLADE
- TAPER = SIDE TAPER GROUND FRONT TO BACK ALONG T PORTION OF BLADE

CUT-OFF BLADE COATING OPTIONS:

(FOR THE OPTIONS LISTED, ADD THE SUFFIX LISTED BELOW TO THE ORDERING NUMBER)

- TIN A GOOD GENERAL PURPOSE COATING FOR METAL CUTTING
- TICN THIS COATING IS RECOMMENDED FOR MACHINING HIGH CARBON STEEL, HIGH SILICON ALUMINUMS AND TOOL STEELS
- TIALN FOR MACHINING CAST IRON, HIGH NICKEL AND TITANIUM ALLOYS, HARDENED STEELS AND STAINLESS STEELS. GOOD CHOICE FOR INTERRUPTED APPLICATIONS

*****MANY MORE SPECIALIZED COATINGS AVAILABLE*****

SOLID CARBIDE T-TYPE C/O BLADES ON PAGE 50