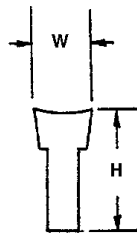


### SOLID CARBIDE T-TYPE CUT-OFF BLADES



Tools are supplied ready for use with cut-off angles sharpened on both ends so that tools can be used on front or rear slide and for either right or left hand operations.

CAT NO.	W	H	LENGTH	REF. NO.
SCBL332	3/64	1/2	4"	P-1-N
SCBL432	1/16	1/2	4"	P-1
SCBL532	5/64	1/2	4"	P-2-N
SCBL632	3/32	1/2	4"	P-2
SCBL832	1/8	1/2	4"	P-3-S
SCBL444	1/16	11/16	4"	P-3N-866
SCBL644	3/32	11/16	4"	P-3-N
SCBL844	1/8	11/16	4"	P-3
SCBL1244	3/16	11/16	4"	P-5-S

**LOW COST!  
MORE PIECES PER BLADE!**  
Longer wear, less galling, better finish,  
higher speeds than high-speed steels.  
**PLUS** greater rigidity and up to 10 times the  
resharpenable tool life of carbide tipped tools.

#### CUT-OFF BLADE COATING OPTIONS:

(FOR THE OPTIONS LISTED, ADD THE SUFFIX LISTED BELOW TO THE ORDERING NUMBER)

- TIN A GOOD GENERAL PURPOSE COATING FOR METAL CUTTING
- TICN THIS COATING IS RECOMMENDED FOR MACHINING HIGH CARBON STEEL, HIGH SILICON ALUMINUMS AND TOOL STEELS
- TIALN FOR MACHINING CAST IRON, HIGH NICKEL AND TITANIUM ALLOYS, HARDENED STEELS AND STAINLESS STEELS. GOOD CHOICE FOR INTERRUPTED APPLICATIONS

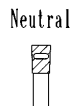
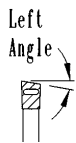
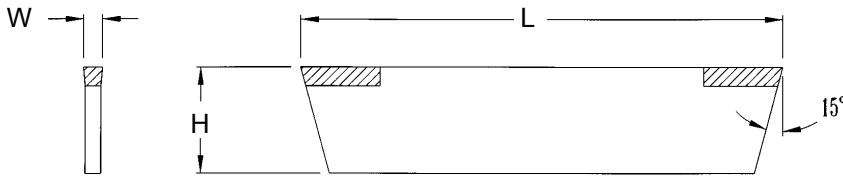
CUT OFF

### EMPIRE® TWIN-TIP® STYLE CUT-OFF BLADES

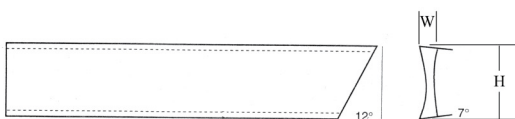
Call Somma Tool for a quote!

Specify either the complete Empire® part number or the following:

- 1) Height, Width, and Length
- 2) Front C/O Angle (Ex. 4° left angle)
- 3) Carbide Grade (Ex. C2)
- 4) Coating Type (if applicable)



### ACME "B" TYPE CUT-OFF BLADES 7° BEVELED



W	H	L	REF. NO	T15PM H.S.S CAT. NO.	MICRO-GRAIN CARBIDE TIPPED CAT. NO.
.040	1/2	5-3/4	B-17	ABL332V	ABL332-MIC
1/16	1/2	5-3/4	B-1	ABL432V	ABL432-MIC
3/32	1/2	5-3/4	B-2	ABL632V	ABL632-MIC
1/8	1/2	5-3/4	B-5	ABL832V	ABL832-MIC
3/32	13/16	7-3/16	B-3	ABL652V	ABL652-MIC
1/8	13/16	7-3/16	B-6	ABL852V	ABL852-MIC
5/32	13/16	7-3/16	B-8	ABL1052V	ABL1052-MIC
3/16	13/16	7-3/16	B-9	ABL1252V	ABL1252-MIC
1/4	13/16	7-3/16	B-11	ABL1652V	ABL1652-MIC
1/8	1"	8-1/4	B-7	ABL864V	ABL864-MIC
3/16	1"	8-1/4	B-10	ABL1264V	ABL1264-MIC
1/4	1"	8-1/4	B-12	ABL1664V	ABL1664-MIC
1/4	1-1/4	9"	B-13	ABL1680V	ABL1680-MIC