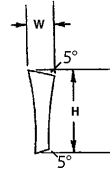


JCO (JOHNSON STYLE) HOLLOW GROUND CUT-OFF BLADES - H.S.S.



CUT-OFF ANGLE HAS TO BE SHARPENED BEFORE USING TO SUIT INDIVIDUAL APPLICATION.

- Ground all over

- M2** - GENERAL PURPOSE WITH EXCELLENT TOUGHNESS
- COBALT-** HIGHEST HEAT RESISTANCE, HIGHER RPM APPLICATIONS
- T15PM** - EXCELLENT FOR DIFFICULT TO MACHINE MATERIALS WITH GOOD HEAT RESISTANCE

W	H	L	M2 STEEL ORDERING#	COBALT STEEL ORDERING#	T15PM STEEL ORDERING#
.035	1/2	4-1/2	BL232	--	--
3/64	1/2	4-1/2	BL332	BL332C	BL332V
1/16	1/2	4-1/2	BL432	BL432C	BL432V
5/64	1/2	4-1/2	BL532	BL532C	BL532V
3/32	1/2	4-1/2	BL632	BL632C	BL632V
1/8	1/2	4-1/2	BL832	BL832C	BL832V
3/64	11/16	5"	--	--	BL344V
1/16	11/16	5"	BL444	BL444C	BL444V
3/32	11/16	5"	BL644	BL644C	BL644V
1/8	11/16	5"	BL844	BL844C	BL844V
5/32	11/16	5"	BL1044	BL1044C	BL1044V
3/16	11/16	5"	BL1244	BL1244C	BL1244V
1/4	11/16	5"	BL1644	BL1644C	BL1644V
1/16	13/16	6"	BL452	BL452C	BL452V
3/32	13/16	6"	BL652	BL652C	BL652V
1/8	13/16	6"	BL852	BL852C	BL852V
5/32	13/16	6"	BL1052	BL1052C	BL1052V
3/16	13/16	6"	BL1252	BL1252C	BL1252V
1/4	13/16	6"	BL1652	BL1652C	BL1652V

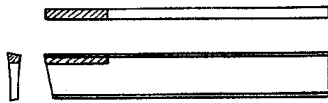
CUT-OFF BLADE COATING OPTIONS:

(FOR THE OPTIONS LISTED, ADD THE SUFFIX LISTED BELOW TO THE ORDERING NUMBER)

- TIN** A GOOD GENERAL PURPOSE COATING FOR METAL CUTTING
- TICN** THIS COATING IS RECOMMENDED FOR MACHINING HIGH CARBON STEEL, HIGH SILICON ALUMINUMS AND TOOL STEELS
- TIALN** FOR MACHINING CAST IRON, HIGH NICKEL AND TITANIUM ALLOYS, HARDENED STEELS AND STAINLESS STEELS. GOOD CHOICE FOR INTERRUPTED APPLICATIONS

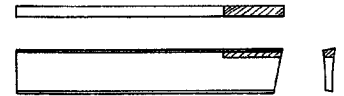
JCO (JOHNSON STYLE) HOLLOW GROUND CUT-OFF BLADES - CARBIDE TIPPED

MICROGRAIN CARBIDE- INCREASED FEEDS, SHOCK RESISTANT FOR INTERRUPTED CUTS.



STYLE "Y"
FOR USE ON: FRONT SLIDE
R.H. / REAR SLIDE R.H. OR
VERTICAL SLIDE L.H.

STYLE "Y" ORDERING#	W	H	L	STYLE "X" ORDERING#
CHBL432-Y-MIC	1/16	1/2	4-1/2	CHBL432-X-MIC
CHBL532-Y-MIC	5/64	1/2	4-1/2	CHBL532-X-MIC
CHBL632-Y-MIC	3/32	1/2	4-1/2	CHBL632-X-MIC
CHBL832-Y-MIC	1/8	1/2	4-1/2	CHBL832-X-MIC
CHBL444-Y-MIC	1/16	11/16	5"	CHBL444-X-MIC
CHBL644-Y-MIC	3/32	11/16	5"	CHBL644-X-MIC
CHBL844-Y-MIC	1/8	11/16	5"	CHBL844-X-MIC
CHBL1044-Y-MIC	5/32	11/16	5"	CHBL1044-X-MIC
CHBL1244-Y-MIC	3/16	11/16	5"	CHBL1244-X-MIC
CHBL452-Y-MIC	1/16	13/16	6"	CHBL452-X-MIC
CHBL652-Y-MIC	3/32	13/16	6"	CHBL652-X-MIC
CHBL852-Y-MIC	1/8	13/16	6"	CHBL852-X-MIC
CHBL1052-Y-MIC	5/32	13/16	6"	CHBL1052-X-MIC
CHBL1252-Y-MIC	3/16	13/16	6"	CHBL1252-X-MIC
CHBL1652-Y-MIC	1/4	13/16	6"	CHBL1652-X-MIC



STYLE "X"
FOR USE ON: FRONT SLIDE
L.H. / REAR SLIDE L.H. OR
VERTICAL SLIDE R.H.

CUT-OFF ANGLE HAS TO BE SHARPENED BEFORE USING TO SUIT INDIVIDUAL APPLICATION.