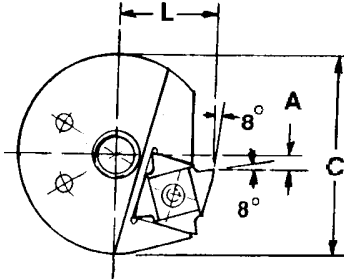




### QUICK CHANGE CARBIDE INSERTED CIRCULAR CUTOFF HOLDERS FOR DAVENPORT 5TH POSITION & B&S MACHINES



See Page 54 for inserts.

DAVENPORT* W/ TWO 9/64" DIA PINHOLES ON 1-1/4" B.C. & 9/16 REAMED HOLE *ALSO FITS 9/16" CONE & 7/16" ACME				
CAT. NO	INSERT SIZE	A	L	C
DAV-CIN	3/4" SQ	1/8"	1-1/8"	2"
DAV-CIN-EX	1" SQ	1/8"	1-1/8"	2"

#00 B&S & TRAUB W/ TWO 5/32" DIA PINHOLES ON 1-1/16" B.C. AND ONE 1/8" DIA PINHOLE ON .787 B.C.				
CAT. NO	INSERT SIZE	A	L	C
OO-CIN	3/4" SQ	1/8"	1"	1-3/4"

#0 B&S W/ TWO 3/16" DIA PINHOLES ON 1-3/8" B.C.				
CAT. NO	INSERT SIZE	A	L	C
O-CIN	3/4" SQ	5/32"	1-1/8"	2-1/4"

#2 B&S W/ TWO 3/16" DIA PINHOLES ON 1-1/2" B.C.				
CAT. NO	INSERT SIZE	A	L	C
2-CIN	3/4" SQ	1/4"	1-1/2"	3"
2-CIN-EX	1" SQ	1/4"	1-1/2"	3"

For B&S Left Hand holders add **-LH** to the part numbers shown

### RESHARPENABLE QUICK CHANGE INSERT CIRCULAR CUTOFF TOOLS FOR 5TH POSITION DAVENPORT

(Patent No. 5,345,846)



Cat. No. RQCDAV-CO

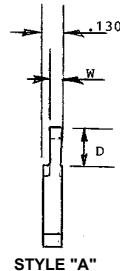
- MOUNTS ON SWING ARM - SAME AS CIRCULAR TOOL.
- ONCE HOLDER IS SET ON CENTER NEVER NEEDS TO BE RESET.
- INSERTS ARE RESHARPENABLE 10 TO 15 TIMES (1/8")..
- INSERTS ALWAYS RETURN TO ORIGINAL DIAMETER AND LENGTH SETTINGS.
- INSERTS CAN BE CHANGED IN LESS THAN A MINUTE.
- INSERTS AVAILABLE TO FULL DIAMETER CAPACITY OF MACHINE.

#### INSERT RESHARPENING FIXTURE

- For sharpening top surface of inserts
- Flexible jaw clamps insert securely
- For use on surface grinder with cup or dish wheel

Cat. No. RQCSF-CO

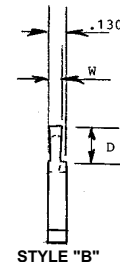
#### MICRO-GRAIN CARBIDE INSERTS



STYLE "A"

#### BLADE CLOSE TO PICKOFF COLLET

CAT. NO.	STYLE	W*	D
RQCT-047-0	A	.047	3/16
RQCT-063-0	A	.063	5/16
RQCT-078-0	A	.391	25/64
RQCT-094-0	A	.094	7/16
RQCT-125-0	A	.125	9/16



STYLE "B"

#### BLADE CLOSE TO SPINDLE

CAT. NO.	STYLE	W*	D
RQCT-047	B	.047	3/16
RQCT-063	B	.063	5/16
RQCT-078	B	.391	25/64
RQCT-094	B	.094	7/16

C/O INSERT BLANKS	
FOR REWORK TO YOUR REQUIREMENTS GROUND ON ALL 6 SIDES, 17° ANGLE	
CAT. NO.	MATERIAL
RQCT-MIC	MICROGRAIN CARBIDE
RQCT-A	76PM H/S/S

- PRICES ON APPLICATION FOR WIDER INSERTS FOR PICKOFF COLLET FORM AND CUTOFF WORK.

• NOTE: CUTOFF WIDTH WILL BE REDUCED UP TO .001" PER SIDE (.002" TOTAL) AS INSERT IS RESHARPENED.