

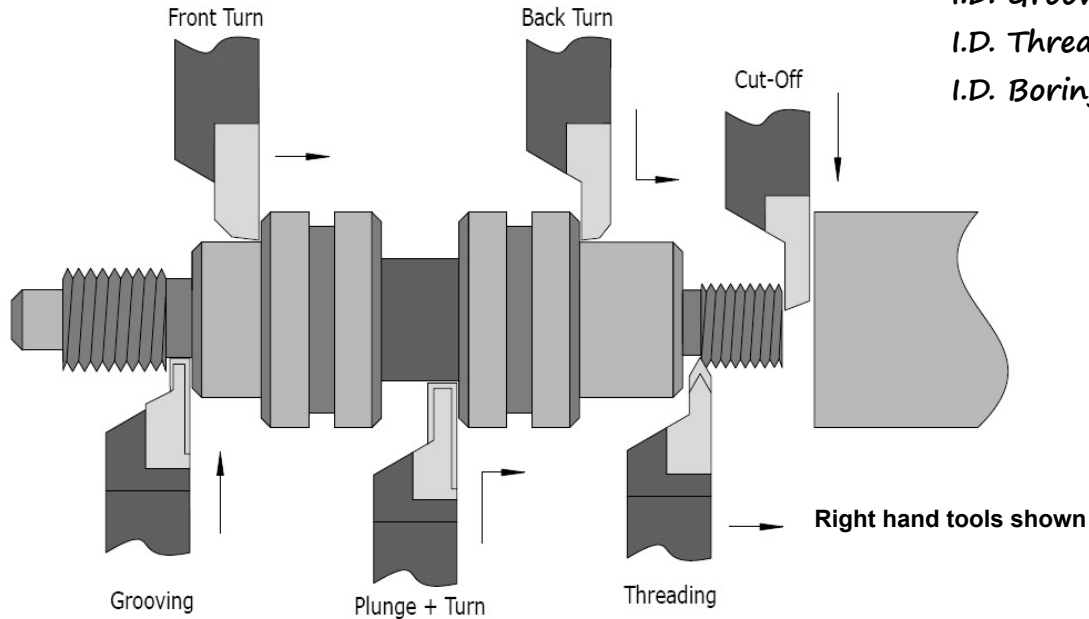
## Somma / Max-Bar Mini Shank Tooling

Designed to fit your Swiss type CNC screw machine without the need of modification or large offsets

- Backturning geometries will plunge and turn to depths up to 3 times the width of the insert
- Threading inserts are designed to thread close to and behind shoulders
  - Inserts are precision ground for repeatability
  - Widest choice of inserts per holder
  - Zero radius as standard

Front Turn  
Back Turn  
Cut-Off  
Groove  
Thread

Plunge & Turn  
Facegrooving  
I.D. Grooving  
I.D. Threading  
I.D. Boring



\* **Diamond insert style**, offered 3 series sizes;

- Series 6** - (6mm I.C.) pages 57-63
- Series 8** - (8mm I.C.) pages 64-66 & pg. 76
- Series 50** - (1/2" I.C.) pages 67-69

\* **Triangular insert style**, offered in 3 series sizes;

- Series 10** - (3/8" Dia. Cap.) pages 70-71
- Series 16** - (5/8" Dia. Cap.) pages 72-73
- Series 20** - (3/4" Dia. Cap.) pages 74-75

