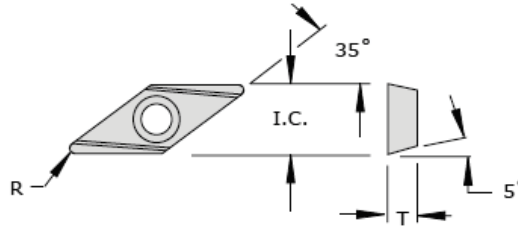
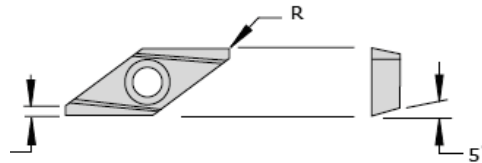


Right hand profiling with Chip Control shown



35° Diamond Turning & Profiling (6 Series)								
I.C.		T		R		NEUTRAL	R.H. w/ Chip Control	L.H. w/ Chip Control
INCH	MM	INCH	MM	INCH	MM	INSERT NO.	INSERT NO.	INSERT NO.
.236	6.00	.118	3.00	.002	.05	VBGB-6M-002	VBGBR-6M-002	VBGBL-6M-002
.236	6.00	.118	3.00	.005	.13	VBGB-6M-005	VBGBR-6M-005	VBGBL-6M-005
.236	6.00	.118	3.00	.007	.18	VBGB-6M-007	VBGBR-6M-007	VBGBL-6M-007
.236	6.00	.118	3.00	.010	.25	VBGB-6M-010	VBGBR-6M-010	VBGBL-6M-010
.236	6.00	.118	3.00	.015	.38	VBGB-6M-015	VBGBR-6M-015	VBGBL-6M-015

Right hand front turn with Chip Control shown



Front Turn & Chip Control (6 Series)						
T		R	W		RIGHT HAND	LEFT HAND
INCH	MM		INCH	MM		
.118	3.00	0	.031	.80	VBGBR-6M-FT	VBGBL-6M-FT

*For coated inserts add the appropriate suffix shown to the insert part number: -TIN, -TICN or -ALTIN

