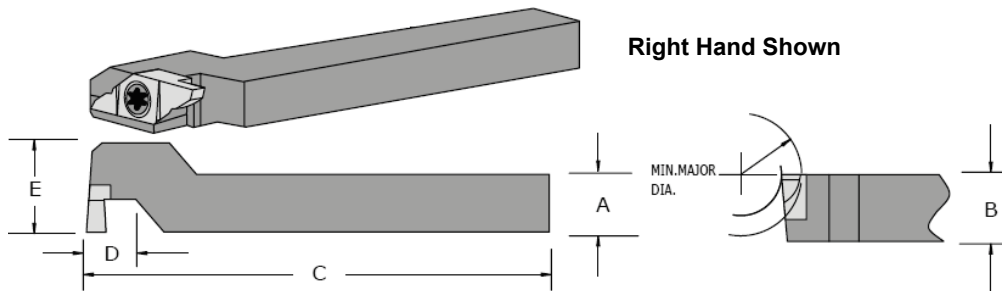


Left hand bar shown

Face Grooving Bars (Series 6)						
D	C	F	SCREW	WRENCH	L.H. BAR NO.	Insert Series
.625	5.75	.530	2.40-064	T-7	S10D-SVANL6M-FG	VFGL-6M-



Right Hand Shown

Face Grooving (Series 6)							
NOTE: These right hand holders use left hand inserts/ left hand holders use right hand inserts							
A/B	C	D	E	SCREW	WRENCH	R.H. HOLDER NO.	L.H. HOLDER NO.
10MM	114MM	8MM	19MM	2.40-064	T-7	SVFGR-10M6M-D	SVFGL-10M6M-D
12MM	114MM	9.5MM	19MM	2.40-064	T-7	SVFGR-12M6M-D	SVFGL-12M6M-D
.375	4.50	.375	.750	2.40-064	T-7	SVFGR-3756M-D	SVFGL-3756M-D
.500	4.50	.410	.750	2.40-064	T-7	SVFGR-5006M-D	SVFGL-5006M-D
.625	4.50	.510	.750	2.40-064	T-7	SVFGR-6256M-D	SVFGL-6256M-D
.750	4.50	.625	.750	2.40-064	T-7	SVFGR-7506M-D	SVFGL-7506M-D

SWISS TURN

Inserts for Face Grooving Holders (Series 6)								
	Width		Depth		Min. Major Dia.		R.H. INSERT	L.H. INSERT
	Inch	MM	Inch	MM	Inch	MM	UNCOATED*	UNCOATED*
<p>Left hand insert shown</p>	.030	0.76	.050	1.27	.250	6.35	VFGR-6M305025	VFGL-6M305025
	.030	0.76	.075	1.90	.500	12.7	VFGR-6M307550	VFGL-6M307550
	.040	1.01	.060	1.52	.250	6.35	VFGR-6M406025	VFGL-6M406025
	.040	1.01	.090	2.28	.500	12.7	VFGR-6M409050	VFGL-6M409050
	.050	1.27	.075	1.90	.300	7.62	VFGR-6M507530	VFGL-6M507530
	.050	1.27	.100	2.54	.600	15.3	VFGR-6M501060	VFGL-6M501060
	.060	1.52	.080	2.03	.300	7.62	VFGR-6M608030	VFGL-6M608030
	.060	1.52	.100	2.54	.600	15.3	VFGR-6M601060	VFGL-6M601060
	.070	1.78	.090	2.28	.300	7.62	VFGR-6M709030	VFGL-6M709030
	.070	1.78	.120	3.05	.600	15.3	VFGR-6M701260	VFGL-6M701260
	.080	2.03	.100	2.54	.300	7.62	VFGR-6M801030	VFGL-6M801030
	.080	2.03	.140	3.55	.600	15.3	VFGR-6M801460	VFGL-6M801460
	.090	2.28	.140	3.55	.300	7.62	VFGR-6M901430	VFGL-6M901430
	.090	2.28	.200	5.00	.600	15.3	VFGR-6M902060	VFGL-6M902060

*For coated inserts add the appropriate suffix shown to the insert part number: -TIN, -TICN or -ALTIN