



Series 8 Toolholders				
A/B	C	D	R.H. HOLDER	L.H. HOLDER
.375	3.50	.380	SVANR-3758M-V	SVANL-3758M-V
.375	5.00	.380	SVANR-3758M-C	SVANL-3758M-C
10MM	127MM	10MM	SVANR-10M8M-C	SVANL-10M8M-C
12MM	127MM	12MM	SVANR-12M8M-C	SVANL-12M8M-C
.500	3.50	.505	SVANR-5008M-V	SVANL-5008M-V
.500	5.00	.505	SVANR-5008M-C	SVANL-5008M-C
.625	5.00	.630	SVANR-6258-C	SVANL-6258M-C

Holders include, Screw# 3.20-095, and Wrench# T-10-P



Front Turn (Series 8)							
Width		Depth		Radius		R.H. INSERT	L.H. INSERT
Inch	MM	Inch	MM	Inch	MM	UNCOATED*	UNCOATED*
.156	4	.300	7.62	0	0	VFTR-8M040	VFTL-8M040
.156	4	.300	7.62	.005	0.13	VFTR-8M045	VFTL-8M045
.156	4	.300	7.62	0	0	VFTRB-8M040**	VFTLB-8M040**
.156	4	.300	7.62	.005	0.13	VFTRB-8M045**	VFTLB-8M045**

**With chip control

Back Turn (Series 8)							
Width		Depth		Radius	R.H. INSERT	L.H. INSERT	
Inch	MM	Inch	MM		UNCOATED*	UNCOATED*	
.125	3.18	.300	7.62	0	VBTR-8M308	VBTL-8M308	
.093	2.36	.300	7.62	0	VBTR-8M306	VBTL-8M306	
.078	1.98	.250	6.35	0	VBTR-8M305	VBTL-8M305	
.062	1.57	.190	4.83	0	VBTR-8M304	VBTL-8M304	
.047	1.19	.130	3.30	0	VBTR-8M303	VBTL-8M303	

Plunge & Turn (Series 8)							
Width		Depth		Radius	R.H. INSERT	L.H. INSERT	
Inch	MM	Inch	MM		UNCOATED*	UNCOATED*	
.125	3.18	.300	7.62	0	VGTR-8M125	VGTL-8M125	
.093	2.36	.300	7.62	0	VGTR-8M093	VGTL-8M093	
.078	1.98	.250	6.35	0	VGTR-8M078	VGTL-8M078	
.062	1.57	.190	4.82	0	VGTR-8M062	VGTL-8M062	
.047	1.19	.130	3.30	0	VGTR-8M047	VGTL-8M047	
.031	0.78	.050	1.27	0	VGTR-8M031	VGTL-8M031	

Threading 60° Centrally Located (Series 8)							
Width		Depth		Radius		R.H. INSERT	L.H. INSERT
Inch	MM	Inch	MM	Inch	MM	UNCOATED*	UNCOATED*
.125	3.18	.300	7.62	.004	.10	VNVR-8M125	VNVL-8M125
.062	1.57	.250	6.35	.002	.05	VNVR-8M062	VNVL-8M062
.031	0.78	.190	4.82	0	0	VNVR-8M031	VNVL-8M031

*For coated inserts add the appropriate suffix shown to the insert part number: -TIN, -TICN or -ALTIN