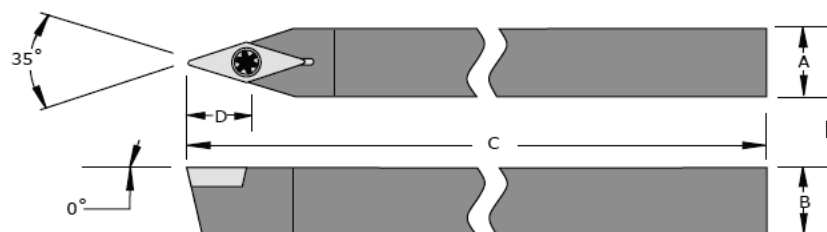


Cut-Off (Series 8)						
Width		Depth		A°	R.H. INSERT UNCOATED*	L.H. INSERT UNCOATED*
Inch	MM	Inch	MM			
.125	3.18	.320	8.13	15°	VCOR-8M158	VCOL-8M158
.093	2.36	.320	8.13	15°	VCOR-8M156	VCOL-8M156
.078	1.98	.320	8.13	15°	VCOR-8M155	VCOL-8M155
.062	1.57	.260	6.60	15°	VCOR-8M154	VCOL-8M154
.047	1.19	.190	4.83	15°	VCOR-8M153	VCOL-8M153
.040	1.00	.130	3.30	20°	VCOR-8M201M	VCOL-8M201M
.031	0.78	.080	2.03	20°	VCOR-8M202	VCOL-8M202

Opp. Hand Cut-Off for Pickoff Spindle (Series 8)						
Width		Depth		A°	R.H. INSERT UNCOATED*	L.H. INSERT UNCOATED*
Inch	MM	Inch	MM			
.125	3.18	.320	8.13	15°	VCORL-8M158	VCOLR-8M158
.093	2.36	.320	8.13	15°	VCORL-8M156	VCOLR-8M156
.078	1.98	.320	8.13	15°	VCORL-8M155	VCOLR-8M155
.062	1.57	.260	6.60	15°	VCORL-8M154	VCOLR-8M154
.047	1.19	.190	4.83	15°	VCORL-8M153	VCOLR-8M153
.040	1.00	.130	3.30	20°	VCORL-8M201M	VCOLR-8M201M

Grooving (Series 8)						
Width		Depth		Radius	R.H. INSERT UNCOATED*	L.H. INSERT UNCOATED*
Inch	MM	Inch	MM			
.125	3.18	.300	7.62	0	VNGR-8M125	VNGL-8M125
.093	2.36	.300	7.62	0	VNGR-8M093	VNGL-8M093
.078	1.98	.250	6.35	0	VNGR-8M078	VNGL-8M078
.062	1.57	.250	6.35	0	VNGR-8M062	VNGL-8M062
.047	1.19	.190	4.83	0	VNGR-8M047	VNGL-8M047
.040	1.00	.130	3.30	0	VNGR-8M040	VNGL-8M040
.031	0.79	.080	2.03	0	VNGR-8M031	VNGL-8M031

*For coated inserts add the appropriate suffix shown to the insert part number: -TIN, -TICN or -ALTIN



Note: Inserts for these Holders are on the next page

Neutral Rake 17° 30' Lead (8 Series)						
A/B	C	D	SCREW	WRENCH	INSERT NO.	HOLDER NO.
.500	3.50	.500	3.20-095	T-10-P	VBGB-8M	SVVBN-5008M-V
.500	5.00	.500	3.20-095	T-10-P	VBGB-8M	SVVBN-5008M-C
.625	3.50	.500	3.20-095	T-10-P	VBGB-8M	SVVBN-6258M-V
.625	5.00	.500	3.20-095	T-10-P	VBGB-8M	SVVBN-6258M-C
.750	3.50	.500	3.20-095	T-10-P	VBGB-8M	SVVBN-7508M-V
.750	5.00	.500	3.20-095	T-10-P	VBGB-8M	SVVBN-7508M-C