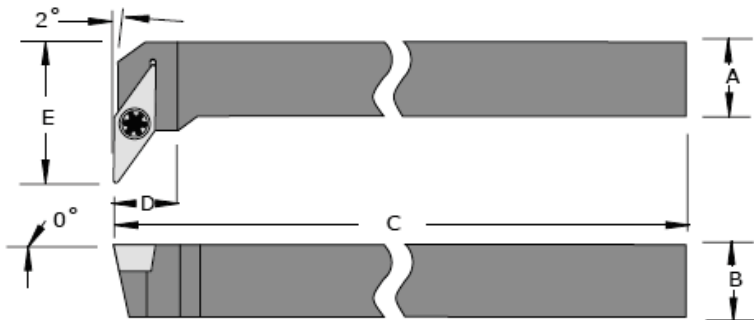


SEE PAGE 70 FOR  
50° SERIES 8  
PROFILE TOOLING

#### Neutral Rake 2° Lead (8 Series)

A/B	C	D	SCREW	WRENCH	INSERT NO.	R.H. HOLDER NO.	L.H. HOLDER NO.
.500	3.50	.500	3.20-095	T-10-P	VBGB-8M	SVLBR-5008M-V	SVJBL-5008M-V
.500	5.00	.500	3.20-095	T-10-P	VBGB-8M	SVLBR-5008M-C	SVJBL-5008M-C
.625	3.50	.500	3.20-095	T-10-P	VBGB-8M	SVLBR-6258M-V	SVJBL-6258M-V
.625	5.00	.500	3.20-095	T-10-P	VBGB-8M	SVLBR-6258M-C	SVJBL-6258M-C
.750	3.50	.500	3.20-095	T-10-P	VBGB-8M	SVLBR-7508M-V	SVJBL-7508M-V
.750	5.00	.500	3.20-095	T-10-P	VBGB-8M	SVLBR-7508M-C	SVJBL-7508M-C



SEE PAGE 70 FOR  
50° SERIES 8  
PROFILE TOOLING

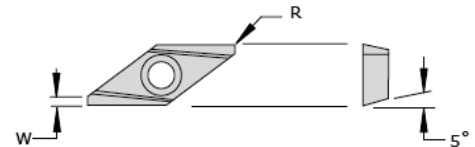
Wrench T-10-P

#### Gang Type Tooling-Neutral Rake 2° Lead (8 Series)

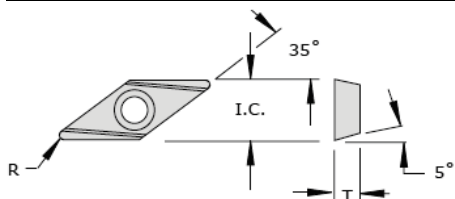
A	B	C	D	E	SCREW	R.H. HOLDER NO.	L.H. HOLDER NO.	INSERT SERIES
.625	.625	4.50	.500	1.12	3.20-095	SVFBR-6258M-D	SVFBL-6258M-D	VBGBR & L-8

#### Front Turn & Chip Control (8 Series)

T		R	W		RIGHT HAND INSERT NO.	LEFT HAND INSERT NO.
INCH	MM		INCH	MM		
.157	4.00	0	.031	.80	VBGBR-8M-FT	VBGBL-8M-FT



Right hand front turn with Chip Control shown



Right hand profiling with Chip Control shown

#### 35° Diamond Turning & Profiling (8 Series)

I.C.		T		R		NEUTRAL INSERT NO.	R.H. w/ Chip Control INSERT NO.	L.H. w/ Chip Control INSERT NO.
INCH	MM	INCH	MM	INCH	MM			
.314	8.00	.157	4.00	.002	.05	VBGB-8M-002	VBGBR-8M-002	VBGBL-8M-002
.314	8.00	.157	4.00	.005	.13	VBGB-8M-005	VBGBR-8M-005	VBGBL-8M-005
.314	8.00	.157	4.00	.007	.18	VBGB-8M-007	VBGBR-8M-007	VBGBL-8M-007
.314	8.00	.157	4.00	.015	.38	VBGB-8M-015	VBGBR-8M-015	VBGBL-8M-015

\*For coated inserts add the appropriate suffix shown to the insert part number: -TIN, -TICN or -ALTIN