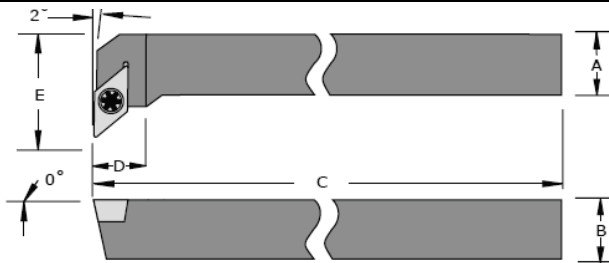
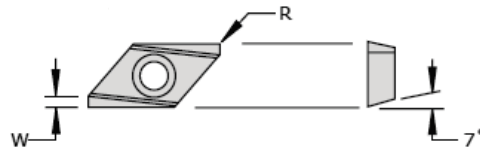


Neutral Rake 0° Lead (50 Series 50° Insert)							
A/B	C	D	SCREW	WRENCH	R.H. HOLDER NO.	L.H. HOLDER NO.	INSERT NO.
.625	3.50	.625	4.76-127	T-25-P	SKACR-62543-V	SKACL-62543-V	KCGB-43
.625	5.00	.625	4.76-127	T-25-P	SKACR-62543-C	SKACL-62543-C	KCGB-43
.750	3.50	.625	4.76-127	T-25-P	SKACR-75043-V	SKACL-75043-V	KCGB-43
.750	5.00	.625	4.76-127	T-25-P	SKACR-75043-C	SKACL-75043-C	KCGB-43



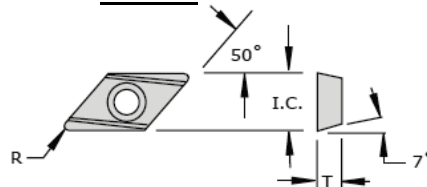
Gang Type Tooling-Neutral Rake 2° Lead (50 Series 50° Insert)									
A	B	C	D	E	SCREW	WRENCH	R.H. HOLDER NO.	L.H. HOLDER NO.	INSERT NO.
.625	.625	4.50	.625	1.25	4.76-127	T-25-P	SKFCR-62543-D	SKFCL-62543-D	KCGB-43

Right hand Front Turn with Chip Control shown



Front Turn & Chip Control (50 Series 50° Insert)									
I.C.		T		R	W		RIGHT HAND	LEFT HAND	
INCH	MM	INCH	MM		INCH	MM	INSERT NO.	INSERT NO.	
.500	12.7	.188	4.76	0	.062	1.57	KCGBR-43-FT	KCGBL-43-FT	

Right hand Profiling with Chip Control shown



50° Diamond Turning & Profiling (50 Series 50° Insert)									
I.C.		T		R		NEUTRAL	R.H. w/ Chip Control	L.H. w/ Chip Control	
INCH	MM	INCH	MM	INCH	MM	INSERT NO.	INSERT NO.	INSERT NO.	
.500	12.7	.188	4.76	.005	.13	KCGB-43-005	KCGBR-43-005	KCGBL-43-005	
.500	12.7	.188	4.76	.010	.25	KCGB-43-010	KCGBR-43-010	KCGBL-43-010	
.500	12.7	.188	4.76	.015	.38	KCGB-43-015	KCGBR-43-015	KCGBL-43-015	
.500	12.7	.188	4.76	.030	.76	KCGB-43-030	KCGBR-43-030	KCGBL-43-030	