

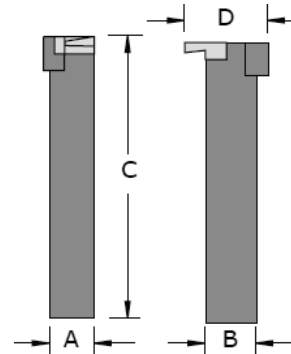
Right Hand Shown

Series 50 Toolholders				
A/B	C	D	R.H. HOLDER	L.H. HOLDER
.625	3.50	.630	SKANR-104-V	SKANL-104-V
.625	5.00	.630	SKANR-104-C	SKANL-104-C
.750	3.50	.755	SKANR-124-V	SKANL-124-V
.750	5.00	.755	SKANR-124-C	SKANL-124-C
1.00	5.00	1.00	SKANR-164-C	SKANL-164-C

Holders include, Screw# 4.76-127 and Wrench# T-25-P

Right Angle Holders (50 Series)				
NOTE: Right hand holders use left hand inserts Left hand holders use right hand inserts				
A/B	C	D	R.H. HOLDER NO.	L.H. HOLDER NO.
.375	.500	4.50	SKFNR-064-D	SKFNL-064-D
.500	.500	4.50	SKFNR-084-D	SKFNL-084-D
.625	.625	4.50	SKFNR--104-D	SKFNL-104-D
.750	.750	5.00	SKFNR-124-D	SKFNL-124-D
1.00	1.00	5.00	SKFNR-164-D	SKFNL-164-D

Holders include, Screw# 4.76-127 and Wrench# T-25-P



Right Hand Shown

Front Turn (Series 50)							
Width		Depth		Radius		R.H. INSERT	L.H. INSERT
Inch	MM	Inch	MM	Inch	MM	UNCOATED*	UNCOATED*
.187	4.75	.300	7.62	0	0	KFTR-4040	KFTL-4040
.187	4.75	.300	7.62	.005	.13	KFTR-4045	KFTL-4045
.187	4.75	.300	7.62	0	0	KFTRB-4040**	KFTLB-4040**
.187	4.75	.300	7.62	.005	.13	KFTRB-4045**	KFTLB-4045**

**With chip control

Back Turn (Series 50)						
Width		Depth		Radius	R.H. INSERT	L.H. INSERT
Inch	MM	Inch	MM		UNCOATED*	UNCOATED*
.125	3.18	.300	7.62	0	KBTR-4308	KBTL-4308
.093	2.36	.300	7.62	0	KBTR-4306	KBTL-4306
.078	1.98	.250	6.35	0	KBTR-4305	KBTL-4305
.062	1.57	.190	4.83	0	KBTR-4304	KBTL-4304
.047	1.19	.130	3.30	0	KBTR-4303	KBTL-4303

Punge & Turn (Series 50)						
Width		Depth		Radius	R.H. INSERT	L.H. INSERT
Inch	MM	Inch	MM		UNCOATED*	UNCOATED*
.125	3.18	.300	7.62	0	KTGR-4125	KTGL-4125
.093	2.36	.300	7.62	0	KTGR-4093	KTGL-4093
.078	1.98	.250	6.35	0	KTGR-4078	KTGL-4078
.062	1.57	.190	4.82	0	KTGR-4062	KTGL-4062
.047	1.19	.130	3.30	0	KTGR-4047	KTGL-4047

Square Bottom

*For coated inserts add the appropriate suffix shown to the insert part number: -TIN, -TICN or -ALTIN