



Right Hand Shown

Series 10 Toolholders					
A/B	C	D	E	R.H. HOLDER	L.H. HOLDER
.312	3.50	.550	.317	STANR-053-V	STANL-053-V
.375	3.50	.550	.380	STANR-063-V	STANL-063-V
.375	5.00	.550	.380	STANR-063-C	STANL-063-C
.500	3.50	.550	.505	STANR-083-V	STANL-083-V
.500	5.00	.550	.505	STANR-083-C	STANL-083-C
.625	3.50	-	.630	STANR-103-V	STANL-103-V

Holders include, Screw# 3.50-095, and Wrench# T-15-P



Front Turn (Series 10)								
Width		Depth		Radius		R.H. INSERT	L.H. INSERT	
Inch	MM	Inch	MM	Inch	MM	UNCOATED*	UNCOATED*	
.125	3.18	.230	5.84	0	0	TFTR-3040	TFTL-3040	
.125	3.18	.230	5.84	.005	0.13	TFTR-3045	TFTL-3045	
.125	3.18	.230	5.84	0	0	TFTRB-3040**	TFTLB-3040**	
.125	3.18	.230	5.84	.005	0.13	TFTRB-3045**	TFTLB-3045**	

**With chip control

Back Turn (Series 10)							
Width		Depth		Radius	R.H. INSERT	L.H. INSERT	
Inch	MM	Inch	MM		UNCOATED*	UNCOATED*	
.093	2.36	.230	5.84	0	TBTR-3306	TBTL-3306	
.078	1.98	.230	5.84	0	TBTR-3305	TBTL-3305	
.062	1.57	.230	5.84	0	TBTR-3304	TBTL-3304	
.047	1.19	.130	3.30	0	TBTR-3303	TBTL-3303	

Plunge & Turn (Series 10)							
Width		Depth		Radius	R.H. INSERT	L.H. INSERT	
Inch	MM	Inch	MM		UNCOATED*	UNCOATED*	
.093	2.36	.230	5.84	0	TTGR-3093	TTGL-3093	
.078	1.98	.230	5.84	0	TTGR-3078	TTGL-3078	
.062	1.57	.230	5.84	0	TTGR-3062	TTGL-3062	
.047	1.19	.130	3.30	0	TTGR-3047	TTGL-3047	
.030	0.76	.090	2.28	0	TTGR-3030	TTGL-3030	

Square Bottom

*For coated inserts add the appropriate suffix shown to the insert part number: -TIN, -TICN or -ALTIN