

Cut-off (Series 10)							
Width		Depth		A°	R.H. INSERT UNCOATED*	L.H. INSERT UNCOATED*	
Inch	MM	Inch	MM				
.093	2.36	.230	5.84	15°	TCOR-3156	TCOL-3156	
.078	1.98	.230	5.84	15°	TCOR-3155	TCOL-3155	
.062	1.57	.230	5.84	15°	TCOR-3154	TCOL-3154	
.047	1.19	.230	5.84	15°	TCOR-3153	TCOL-3153	
.040	1.00	.180	4.57	20°	TCOR-3201M	TCOL-3201M	
.031	0.78	.100	2.54	20°	TCOR-3202	TCOL-3202	

Opp. Hand Cut-Off for Pickoff Spindle (Series 10)							
Width		Depth		A°	R.H. INSERT UNCOATED*	L.H. INSERT UNCOATED*	
Inch	MM	Inch	MM				
.093	2.36	.230	5.84	15°	TCOLR-3156	TCORL-3156	
.078	1.98	.230	5.84	15°	TCOLR-3155	TCORL-3155	
.062	1.57	.230	5.84	15°	TCOLR-3154	TCORL-3154	
.047	1.19	.230	5.84	15°	TCOLR-3153	TCORL-3153	
.040	1.00	.180	4.57	20°	TCOLR-3201M	TCORL-3201M	
.031	0.78	.100	2.54	20°	TCOLR-3202	TCOLR-3202	

Grooving (Series 10)							
Width		Depth		Radius	R.H. INSERT UNCOATED*	L.H. INSERT UNCOATED*	
Inch	MM	Inch	MM				
.093	2.36	.230	5.84	0	TNGR-3093	TNGL-3093	
.078	1.98	.230	5.84	0	TNGR-3078	TNGL-3078	
.062	1.57	.230	5.84	0	TNGR-3062	TNGL-3062	
.047	1.19	.230	5.84	0	TNGR-3047	TNGL-3047	
.040	1.00	.180	4.57	0	TNGR-3040	TNGL-3040	
.031	0.78	.100	2.54	0	TNGR-3031	TNGL-3031	
.020	0.50	.090	2.28	0	TNGR-3020	TNGL-3020	
.015	0.38	.080	2.03	0	TNGR-3015	TNGL-3015	

Threading 60° Centrally Located (Series 10)							
Width		Depth		Radius		R.H. INSERT UNCOATED*	L.H. INSERT UNCOATED*
Inch	MM	Inch	MM	Inch	MM		
.125	3.18	.230	5.84	.004	.10	TNVR-3125	TNVL-3125
.062	1.57	.230	5.84	.002	.05	TNVR-3062	TNVL-3062
.031	0.78	.190	4.82	0	0	TNVR-3031	TNVL-3031

*For coated inserts add the appropriate suffix shown to the insert part number: -TIN, -TICN or -ALTIN