



Series 16 Toolholders					
A/B	C	D	E	R.H. HOLDER	L.H. HOLDER
.375	3.50	.750	.380	STANR-064-V*	STANL-064-V*
.375	5.00	.750	.380	STANR-064-C*	STANL-064-C*
.500	3.50	.750	.505	STANR-084-V	STANL-084-V
.500	5.00	.750	.505	STANR-084-C	STANL-084-C
.625	3.50	.750	.630	STANR-104-V	STANL-104-V
.750	5.00	-	.755	STANR-124-C	STANL-124-C

Holders include, Screw#s \*4.06-095, 4.06-127 and Wrench# T-20-P



Front Turn (Series 16)								
Width		Depth		Radius		R.H. INSERT	L.H. INSERT	
Inch	MM	Inch	MM	Inch	MM	UNCOATED*	UNCOATED*	
.187	4.75	.350	8.90	0	0	TFTR-4040	TFTL-4040	
.187	4.75	.350	8.90	.005	0.13	TFTR-4045	TFTL-4045	
.187	4.75	.350	8.90	0	0	TFTRB-4040**	TFTLB-4040**	
.187	4.75	.350	8.90	.005	0.13	TFTRB-4045**	TFTLB-4045**	

\*\*With chip control

Back Turn (Series 16)							
Width		Depth		Radius	R.H. INSERT	L.H. INSERT	
Inch	MM	Inch	MM		UNCOATED*	UNCOATED*	
.125	3.18	.350	8.90	0	TBTR-4308	TBTL-4308	
.093	2.36	.350	8.90	0	TBTR-4306	TBTL-4306	
.078	1.98	.300	7.62	0	TBTR-4305	TBTL-4305	
.062	1.57	.230	5.84	0	TBTR-4304	TBTL-4304	
.047	1.19	.130	3.30	0	TBTR-4303	TBTL-4303	

Plunge & Turn (Series 16)							
Width		Depth		Radius	R.H. INSERT	L.H. INSERT	
Inch	MM	Inch	MM		UNCOATED*	UNCOATED*	
.125	3.18	.350	8.90	0	TTGR-4125	TTGL-4125	
.093	2.36	.350	8.90	0	TTGR-4093	TTGL-4093	
.078	1.98	.300	7.62	0	TTGR-4078	TTGL-4078	
.062	1.57	.230	5.84	0	TTGR-4062	TTGL-4062	
.047	1.19	.130	3.30	0	TTGR-4047	TTGL-4047	
.031	0.76	.090	2.28	0	TTGR-4031	TTGL-4031	

Square Bottom

\*For coated inserts add the appropriate suffix shown to the insert part number: -TIN, -TICN or -ALTIN