



Series 20 Toolholders					
A/B	C	D	E	R.H. HOLDER	L.H. HOLDER
.500	3.50	.920	.505	STANR-085-V	STANL-085-V
.500	5.00	.920	.505	STANR-085-C	STANL-085-C
.625	3.50	.920	.630	STANR-105-V	STANL-105-V
.625	4.50	.920	.630	STANR-105-D	STANL-105-D
.750	5.00	.920	.755	STANR-125-C	STANL-125-C

Holders include, Screw# 4.76-127 and Wrench# T-25-P



Front Turn (Series 20)							
Width		Depth		Radius		R.H. INSERT	L.H. INSERT
Inch	MM	Inch	MM	Inch	MM	UNCOATED*	UNCOATED*
.250	6.35	.440	11.2	0	0	TFTR-5040	TFTL-5040
.250	6.35	.440	11.2	.005	0.13	TFTR-5045	TFTL-5045
.250	6.35	.440	11.2	0	0	TFTRB-5040**	TFTLB-5040**
.250	6.35	.440	11.2	.005	0.13	TFTRB-5045**	TFTLB-5045**

**With chip control

Back Turn (Series 20)							
Width		Depth		Radius	R.H. INSERT	L.H. INSERT	
Inch	MM	Inch	MM		UNCOATED*	UNCOATED*	
.156	3.96	.440	11.2	0	TBTR-53010	TBTL-53010	
.125	3.18	.440	11.2	0	TBTR-5308	TBTL-5308	
.093	2.36	.370	9.40	0	TBTR-5306	TBTL-5306	
.078	1.98	.300	7.62	0	TBTR-5305	TBTL-5305	
.062	1.57	.230	5.84	0	TBTR-5304	TBTL-5304	

Plunge & Turn (Series 20)							
Width		Depth		Radius	R.H. INSERT	L.H. INSERT	
Inch	MM	Inch	MM		UNCOATED*	UNCOATED*	
.156	3.96	.440	11.2	0	TTGR-5156	TTGL-5156	
.125	3.18	.440	11.2	0	TTGR-5125	TTGL-5125	
.093	2.36	.370	9.40	0	TTGR-5093	TTGL-5093	
.078	1.98	.300	7.62	0	TTGR-5078	TTGL-5078	
.062	1.57	.230	5.84	0	TTGR-5062	TTGL-5062	
.047	1.19	.130	3.30	0	TTGR-5047	TTGL-5047	

Square Bottom

*For coated inserts add the appropriate suffix shown to the insert part number: -TIN, -TICN or -ALTIN