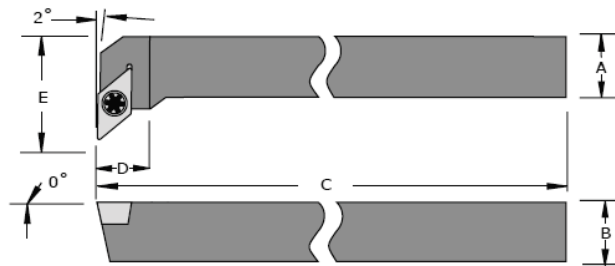


**SERIES 8**  
**50°**

**Neutral Rake 0° Lead (8 Series 50° Insert)**

A/B	C	D	SCREW	WRENCH	R.H. HOLDER NO.	L.H. HOLDER NO.	INSERT NO.
10MM	127MM	10MM	3.20-095	T-10-P	SKACR-10M8M-C	SKACL-10M8M-C	KCGB-8M
12MM	127MM	10MM	3.20-095	T-10-P	SKACR-12M8M-C	SKACL-12M8M-C	KCGB-8M
.375	3.50	.390	3.20-095	T-10-P	SKACR-3758M-V	SKACL-3758M-V	KCGB-8M
.375	5.00	.390	3.20-095	T-10-P	SKACR-3758M-C	SKACL-3758M-C	KCGB-8M
.500	3.50	.390	3.20-095	T-10-P	SKACR-5008M-V	SKACL-5008M-V	KCGB-8M
.500	5.00	.390	3.20-095	T-10-P	SKACR-5008M-C	SKACL-5008M-C	KCGB-8M

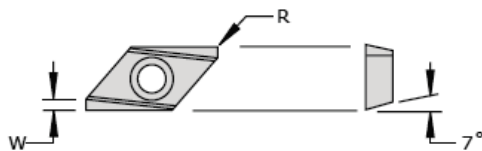


**SERIES 8**  
**50°**

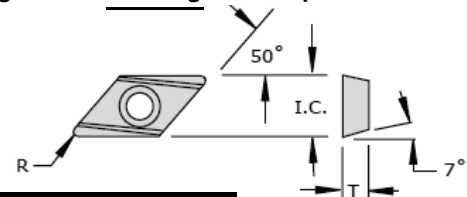
**Gang Type Tooling-Neutral Rake 2° Lead (8 Series 50° Insert)**

A	B	C	D	E	SCREW	WRENCH	R.H. HOLDER NO.	L.H. HOLDER NO.	INSERT NO.
.500	.375	4.50	.430	.843	3.20-095	T-10-P	SKFCR-3758M-D	SKFCL-3758M-D	KCGB-8M
.500	.500	4.50	.430	.843	3.20-095	T-10-P	SKFCR-5008M-D	SKFCL-5008M-D	KCGB-8M

Right hand Front Turn with Chip Control shown



Right hand Profiling with Chip Control shown



**Front Turn & Chip Control (8 Series 50° Insert)**

T		R	W		RIGHT HAND INSERT NO.	LEFT HAND INSERT NO.
INCH	MM		INCH	MM		
.157	4.00	0	.031	0.80	KCGBR-8M-FT	KCGBL-8M-FT

**50° Diamond Turning & Profiling (8 Series 50° Insert)**

I.C.		T		R		NEUTRAL INSERT NO.	R.H. w/ Chip Control INSERT NO.	L.H. w/ Chip Control INSERT NO.
INCH	MM	INCH	MM	INCH	MM			
.314	8.00	.157	4.00	.002	.05	KCGB-8M-002	KCGBR-8M-002	KCGBL-8M-002
.314	8.00	.157	4.00	.005	.13	KCGB-8M-005	KCGBR-8M-005	KCGBL-8M-005
.314	8.00	.157	4.00	.007	.18	KCGB-8M-007	KCGBR-8M-007	KCGBL-8M-007
.314	8.00	.157	4.00	.010	.25	KCGB-8M-010	KCGBR-8M-010	KCGBL-8M-010
.314	8.00	.157	4.00	.015	.38	KCGB-8M-015	KCGBR-8M-015	KCGBL-8M-015