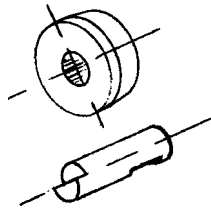


### ROLLERS AND PINS FOR BOYAR-SCHULTZ TURNING TOOLS

\* Fit all Boyar-Schultz RT, LT, RTC Turning Tools \* Made of 52100 Heat Treated Steel \* Precision ground all over



#### TAPERED ROLLS

CAT. NO.	USED ON	O.D.	I.D.	WIDTH
	00RT			
BSR-5020	00LT/00C	5/16	5/32	3/16
BSR-5120	0RT/0LT/0C	1/2	1/4	1/4
BSR-5220	2RT-2LT-2C	5/8	1/4	1/4
BSR-5720	000RT	9/32	1/8	3/16

#### PINS

CAT. NO.	USED ON	DIA.	LENGTH
	00RT		
BSP-5025	00LT/00C	5/32	17/32
BSP-5125	0RT/0LT/0C	1/4	23/32
BSP-5225	2RT/2LT/2C	1/4	27/32
BSP-5725	000RT	1/8	17/32

### ROLLS FOR DOVETAIL SHAVE TOOL HOLDERS

HARDENED 52100 STEEL  
- GROUND ALL OVER

Cat. No.	O.D	I.D.	Width	C'Bore
62-5-5-RL	1"	3/8	11/16	--
62-5-4-RL	1-1/4"	3/8	11/16	--
62-5-5A-RL	1"	1/2	11/16	1/8 x 3/4
62-4-4A-RL	1-1/8"	1/2	11/16	1/8 x 3/4
62-5-4A-RL	1-1/4"	1/2	11/16	1/8 x 3/4



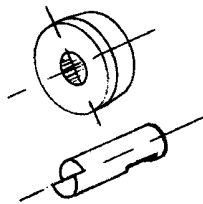
### ROLLS FOR SOMMA BOX TOOLS

Cat. No.	O.D	I.D.	Width
ATT00-6	.250	.125	.156
ATT0-6	.432	.188	.250
ATT2-6	.500	.250	.375

### ROLLS FOR SOMMA SHAVE TOOL HOLDERS

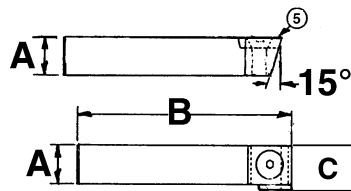
Cat. No.	O.D	I.D.	Width
QCDS-3A	.875	.312	.375
QCDS-3A-1/2	.875	.312	.500

### ROLLER & PIN SETS FOR SOMMA TURNING TOOLS



Cat. No.	O.D	I.D.	C'Bore	Width	Pin Length
TT00RBR-1	.556	.284	.050 X .375	.250	15/32
TT1RBR-1	.615	.315	.062 X .375	.312	19/32
TT2RBR-1	.740	.378	.067 X .450	.375	23/32
TT3RBR-1	.865	.440	.067 X .560	.375	23/32

### RECTANGULAR CARBIDE INSERT HOLDERS FOR LEFT HAND TURNING



- Cut tangentially not radially
- Ideal 10° front clearance angle - instead of 5° of triangular inserts
- Shave turned diameter for better size control and finish

CAT. NO.		A	B
CIH00-L	Left Hand	5/16	1-7/16
CIH1-L	Left Hand	3/8	2-1/8
CIH2-L	Left Hand	7/16	2-7/16
CIH2A-L	Left Hand	1/2	2-7/16
CIH3-L	Left Hand	5/8	3-1/2

Holders do not include insert

Part No.	TOOL SIZE				
	CIH00 Cat. No.	CIH1 Cat. No.	CIH2 Cat. No.	CIH2A Cat. No.	CIH3 Cat. No.
5. Carbide Insert Grade C-2	CIH00-5-C2	CIH1-5-C2	CIH2-5-C2	CIH2A-5-C2	CIH3-5-C2
5. Carbide Insert Grade C-7	CIH00-5-C7	CIH1-5-C7	CIH2-5-C7	CIH2A-5-C7	CIH3-5-C7
<b>TITANIUM NITRIDE (TIN) COATED INSERTS</b>					
5. Carbide Insert Grade C-2 Titanium Coated	CIH00-5-C2TIN	CIH1-5-C2TIN	CIH2-5-C2TIN	CIH2A-5-C2TIN	CIH3-5-C2TIN
5. Carbide Insert Grade C-7 Titanium Coated	CIH00-5-C7TIN	CIH1-5-C7TIN	CIH2-5-C7TIN	CIH2A-5-C7TIN	CIH3-5-C7TIN

\* Carbide inserts available from stock in: GRADE C-2 For brass, aluminum, and light cuts on steel. GRADE C-7 For heavy cuts on steel.

Right Hand holders discontinued.

• Replaced with TSQ style holders - Page 78.

• Inserts available with .015 or .031 corner radius for special applications.