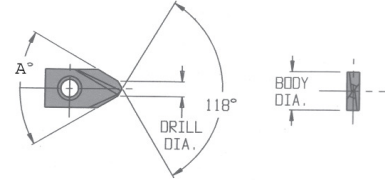


- NEW STYLE IS FLUTED FOR EASY CHIP REMOVAL
- REPEATABILITY WITHIN .001
- AVAILABLE IN CARBIDE AND T-15PM
- TIN & TIALN COATED
- MINIMUM MACHINE DOWN TIME
- SHORTER CUTTING CYCLE
- SPECIAL ORDERS WELCOMED



TWO FLUTE STANDARD RELIEF - R.H. CENTER CUTTING INSERTS

NOTE: INSERTS ALSO AVAILABLE WITHOUT THE FLUTES FOR HEAVY CUTS - ADD "-0" TO PART NUMBERS SHOW BELOW.

HOLDERS

SERIES #2				
HOLDER NUMBER	SHANK DIA.	HEAD DIA.	HEAD LENGTH	TOTAL LENGTH
CDH2-375-1.5	.375	---	---	1.5
CDH2-375-2.5	.375	---	---	2.5
CDH2-10MM-1.5	10MM	---	---	1.5
CDH2-10MM-2.5	10MM	---	---	2.5
CDH2-500-1.5	.500	---	---	1.5
CDH2-500-2.5	.500	---	---	2.5

INSERTS

SERIES #2 DRILL & COUNTERSINK INSERTS - .250 BODY DIAMETER			
INCLUDED ANGLE "A"	DRILL DIA.	MICROGRAIN CARBIDE TIN COATED INSERT#	T15PM H.S.S TIN COATED INSERT#
60°	.109	CDI2-60-109MICTIN	CDI2-60-109PTIN
82°	.109	CDI2-82-109MICTIN	CDI2-82-109PTIN
90°	.109	CDI2-90-109MICTIN	CDI2-90-109PTIN
SCREW# DAV-CSK-SCR / WRENCH# DAV-CSK-WR			

SERIES #2.5				
HOLDER NUMBER	SHANK DIA.	HEAD DIA.	HEAD LENGTH	TOTAL LENGTH
CDH2.5-375-2.0	.375	.500	.850	2.0
CDH2.5-375-3.0	.375	.500	.850	3.0
CDH2.5-10MM-2.0	10MM	.500	.850	2.0
CDH2.5-10MM-3.0	10MM	.500	.850	3.0
CDH2.5-500-2.0	.500	.500	.850	2.0
CDH2.5-500-3.0	.500	.500	.850	3.0

SERIES #2.5 DRILL & COUNTERSINK INSERTS - .312 BODY DIAMETER			
INCLUDED ANGLE "A"	DRILL DIA.	MICROGRAIN CARBIDE TIN COATED INSERT#	T15PM H.S.S TIN COATED INSERT#
60°	.125	CDI2.5-60-125MICTIN	CDI2.5-60-125PTIN
82°	.125	CDI2.5-82-125MICTIN	CDI2.5-82-125PTIN
90°	.125	CDI2.5-90-125MICTIN	CDI2.5-90-125PTIN
SCREW# STCC-4110 / WRENCH# STCC-4112			

SERIES #3.5				
HOLDER NUMBER	SHANK DIA.	HEAD DIA.	HEAD LENGTH	TOTAL LENGTH
CDH3.5-375-2.0	.375	.750	1.100	2.0
CDH3.5-375-3.0	.375	.750	1.100	3.0
CDH3.5-10MM-2.0	10MM	.750	1.100	2.0
CDH3.5-10MM-3.0	10MM	.750	1.100	3.0
CDH3.5-500-2.0	.500	.750	1.100	2.0
CDH3.5-500-3.0	.500	.750	1.100	3.0

SERIES #3.5 DRILL & COUNTERSINK INSERTS - .437 BODY DIAMETER			
INCLUDED ANGLE "A"	DRILL DIA.	MICROGRAIN CARBIDE TIN COATED INSERT#	T15PM H.S.S TIN COATED INSERT#
60°	.187	CDI3.5-60-187MICTIN	CDI3.5-60-187PTIN
82°	.187	CDI3.5-82-187MICTIN	CDI3.5-82-187PTIN
90°	.187	CDI3.5-90-187MICTIN	CDI3.5-90-187PTIN
SCREW# STCC-4111 / WRENCH# STCC-4112			

SERIES #4				
HOLDER NUMBER	SHANK DIA.	HEAD DIA.	HEAD LENGTH	TOTAL LENGTH
CDH4-500-2.5	.500	.750	1.100	2.5
CDH4-500-3.5	.500	.750	1.100	3.5
CDH4-625-2.5	.625	.750	1.100	2.5
CDH4-625-3.5	.625	.750	1.100	3.5
CDH4-750-2.5	.750	---	---	2.5
CDH4-750-3.5	.750	---	---	3.5

SERIES #4 DRILL & COUNTERSINK INSERTS - .500 BODY DIAMETER			
INCLUDED ANGLE "A"	DRILL DIA.	MICROGRAIN CARBIDE TIN COATED INSERT#	T15PM H.S.S TIN COATED INSERT#
60°	.218	CDI4-60-218MICTIN	CDI4-60-218PTIN
82°	.218	CDI4-82-218MICTIN	CDI4-82-218PTIN
90°	.218	CDI4-90-218MICTIN	CDI4-90-218PTIN
SCREW# STCC-4111 / WRENCH# STCC-4112			

Screw is supplied with holder.
Inserts and wrenches are sold separately.