



Single Flute Countersinks

Single flute countersinks produce excellent results for light burr-free countersinking operations, are excellent at small hole chamfers, can operate at slightly higher RPM's, and may be reground many times. Other Diameters and angles can be provided as specials. Countersinks larger than 1" are not pointed.

SINGLE FLUTE COUNTERSINKS High Speed Steel

HEAD DIA	SHANK DIA	OVERALL LENGTH	SHANK LENGTH	SERIES #	INCLUDED ANGLE					
					60° PART #	82° PART #	90° PART #	100° PART #	110° PART #	120° PART #
1/8"	1/8"	1-5/8"	1-5/8"	1/8-SF	00270	00288	00306	00324	00342	00360
3/16"	3/16"	1-1/2"	1-1/2"	3/16-SF	00271	00289	00307	00325	00343	00361
1/4"	3/16"	1-1/2"	3/4"	1/4-SF	00272	00290	00308	00326	00344	00362
5/16"	1/4"	1-3/4"	7/8"	5/16-SF	00273	00291	00309	00327	00345	00363
3/8"	1/4"	1-3/4"	7/8"	3/8-SF	00274	00292	00310	00328	00346	00364
1/2"	3/8"	2-1/8"	1-1/8"	1/2-SF	00275	00293	00311	00329	00347	00365
1/2"	1/4"	2-1/8"	1-1/8"	1/2-SF-1/4	00276	00294	00312	00330	00348	00366
5/8"	3/8"	2-3/8"	1-1/8"	5/8-SF	00277	00295	00313	00331	00349	00367
5/8"	1/4"	2-3/8"	1-1/8"	5/8-SF-1/4	00278	00296	00314	00332	00350	00368
3/4"	1/2"	2-11/16"	1-5/16"	3/4-SF	00279	00297	00315	00333	00351	00369
7/8"	1/2"	2-13/16"	1-5/16"	7/8-SF	00280	00298	00316	00334	00352	00370
1"	1/2"	2-13/16"	1-5/16"	1-SF	00281	00299	00317	00335	00353	00371
1-1/4"	3/4"	3-3/8"	1-5/8"	1-1/4-SF	00282	00300	00318	00336	00354	00372
1-1/2"	3/4"	3-1/2"	1-5/8"	1-1/2-SF	00283	00301	00319	00337	00355	00373
1-3/4"	1"	4-1/4"	2-1/8"	1-3/4-SF	00284	00302	00320	00338	00356	00374
2"	1"	4-3/8"	2-1/8"	2-SF	00285	00303	00321	00339	00357	00375
2-1/2"	1"	4-3/4"	2-1/8"	2-1/2-SF	00286	00304	00322	00340	00358	00376
3"	1"	5"	2-1/8"	3-SF	00287	00305	00323	00341	00359	00377

SINGLE FLUTE COUNTERSINKS Carbide

HEAD DIA	SHANK DIA	OVERALL LENGTH	SHANK LENGTH	SERIES #	INCLUDED ANGLE					
					60° PART #	82° PART #	90° PART #	100° PART #	110° PART #	120° PART #
1/8"	1/8"	1-1/2"	1-1/2"	1/8-SF-W	00420	00440	00460	00480	00500	00520
3/16"	3/16"	1-1/2"	1-1/2"	3/16-SF-W	00421	00441	00461	00481	00501	00521
1/4"	3/16"	1-1/2"	1-3/16"	1/4-SF-W	00422	00442	00462	00482	00502	00522
5/16"	1/4"	2-1/4"	1-3/4"	5/16-SF-W	00423	00443	00463	00483	00503	00523
3/8"	1/4"	2-1/4"	1-3/4"	3/8-SF-W	00424	00444	00464	00484	00504	00524
1/2"	3/8"	2-1/2"	2"	1/2-SF-W	00425	00445	00465	00485	00505	00525
1/2"	1/4"	2-1/4"	1-3/4"	1/2-SF-W-1/4	00426	00446	00466	00486	00506	00526
5/8"	3/8"	2-5/8"	2"	5/8-SF-W	00427	00447	00467	00487	00507	00527
5/8"	1/4"	2-3/8"	1-3/4"	5/8-SF-W-1/4	00428	00448	00468	00488	00508	00528
3/4"	1/2"	2-3/4"	2"	3/4-SF-W	00429	00449	00469	00489	00509	00529
7/8"	1/2"	2-7/8"	2"	7/8-SF-W	00430	00450	00470	00490	00510	00530
1"	1/2"	3"	2"	1-SF-W	00431	00451	00471	00491	00511	00531
1-1/4"	3/4"	3-3/8"	1-5/8"	1-1/4-SF-W	00432	00452	00472	00492	00512	00532
1-1/2"	3/4"	3-1/2"	1-5/8"	1-1/2-SF-W	00433	00453	00473	00493	00513	00533
1-3/4"	1"	4-1/4"	2-1/8"	1-3/4-SF-W	00434	00454	00474	00494	00514	00534
2"	1"	4-3/8"	2-1/8"	2-SF-W	00435	00455	00475	00495	00515	00535