The flutes of the 6-flute Chatterless-Countersinks™ are designed with staggered cutting angles to eliminate the harmonics that cause chatter in conventional tools. Our tools feature a positive shearing action, are designed to take heavy cuts and produce exceptionally smooth seats. These six fluted countersinks give long service life because the cutting load is distributed over six cutting edges. Use them in your milling machine, drill press, screw machine, lathes, automatics, special machines, feed units, and hand tools. Available in a wide range of standard angles and sizes.

Don't see what you need? Submit your request for special angles, diameters, double angles, pilots, or radii.

All Carbide Countersinks over 1-1/2" diameter are individually tipped teeth.