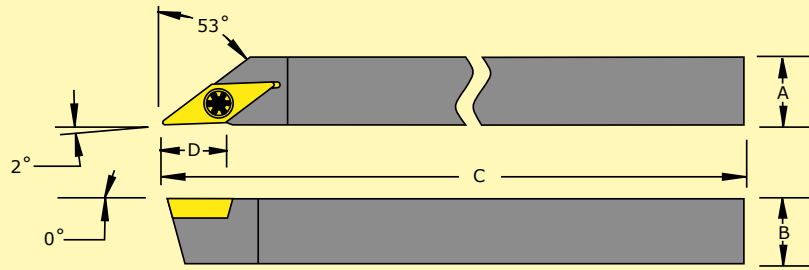


NEUTRAL RAKE 2° LEAD

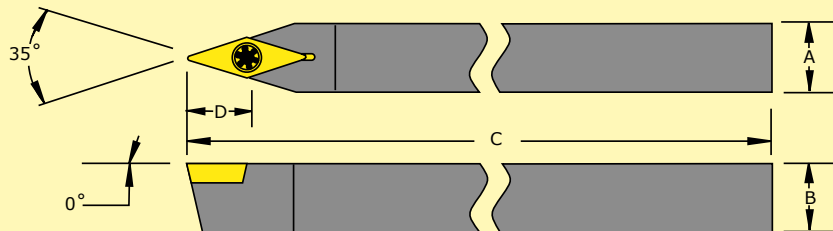
RIGHT HAND SHOWN



R.H. HOLDER NO.	L.H. HOLDER NO.	INSERT NO.	A	B	C	D	SPARE PARTS	
							SCREW	WRENCH
SVJBR-08M6M-C	SVJBL-08M6M-C	VBGB-6M	8mm	8mm	127mm	10mm	2.40-064	T-7
SVJBR-10M6M-C	SVJBL-10M6M-C	VBGB-6M	10mm	10mm	127mm	10mm	2.40-064	T-7
SVJBR-12M6M-C	SVJBL-12M6M-C	VBGB-6M	12mm	12mm	127mm	10mm	2.40-064	T-7
SVJBR-3756M-C	SVJBL-3756M-C	VBGB-6M	.375	.375	5.00	.375	2.40-064	T-7
SVJBR-5006M-C	SVJBL-5006M-C	VBGB-6M	.500	.500	5.00	.375	2.40-064	T-7
SVJBR-5008M-V	SVJBL-5008M-V	VBGB-8M	.500	.500	3.50	.500	3.20-095	T-10
SVJBR-5008M-C	SVJBL-5008M-C	VBGB-8M	.500	.500	5.00	.500	3.20-095	T-10
SVJBR-6258M-V	SVJBL-6258M-V	VBGB-8M	.625	.625	3.50	.500	3.20-095	T-10
SVJBR-6258M-C	SVJBL-6258M-C	VBGB-8M	.625	.625	5.00	.500	3.20-095	T-10
SVJBR-7508M-V	SVJBL-7508M-V	VBGB-8M	.750	.750	3.50	.500	3.20-095	T-10
SVJBR-7508M-C	SVJBL-7508M-C	VBGB-8M	.750	.750	5.00	.500	3.20-095	T-10

NEUTRAL RAKE 17° 30' LEAD

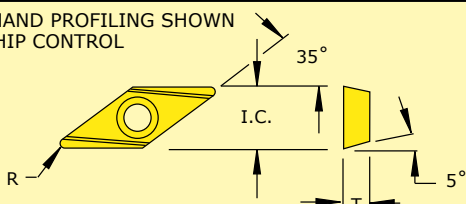
NEUTRAL HAND SHOWN



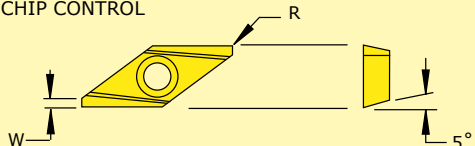
HOLDER NO.	INSERT NO.	A	B	C	D	SPARE PARTS	
						SCREW	WRENCH
SVVBN-08M6M-C	VBGB-6M	8mm	8mm	127mm	10mm	2.40-064	T-7
SVVBN-10M6M-C	VBGB-6M	10mm	10mm	127mm	10mm	2.40-064	T-7
SVVBN-12M6M-C	VBGB-6M	12mm	12mm	127mm	10mm	2.40-064	T-7
SVVBN-3756M-C	VBGB-6M	.375	.375	5.00	.375	2.40-064	T-7
SVVBN-5006M-C	VBGB-6M	.500	.500	5.00	.375	2.40-064	T-7
SVVBN-5008M-V	VBGB-8M	.500	.500	3.50	.500	3.20-095	T-10
SVVBN-5008M-C	VBGB-8M	.500	.500	5.00	.500	3.20-095	T-10
SVVBN-6258M-V	VBGB-8M	.625	.625	3.50	.500	3.20-095	T-10
SVVBN-6258M-C	VBGB-8M	.625	.625	5.00	.500	3.20-095	T-10
SVVBN-7508M-V	VBGB-8M	.750	.750	3.50	.500	3.20-095	T-10
SVVBN-7508M-C	VBGB-8M	.750	.750	5.00	.500	3.20-095	T-10

35° DIAMOND TURNING & PROFILING

RIGHT HAND PROFILING SHOWN WITH CHIP CONTROL



RIGHT HAND FRONT TURN SHOWN WITH CHIP CONTROL



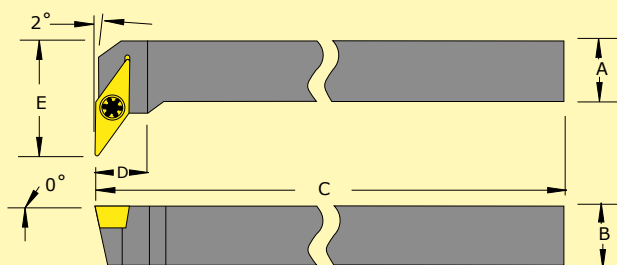
NEUTRAL INSERT NO.	I.C.		T		R	
	INCH	MM	INCH	MM	INCH	MM
VBGB-6M-002	.236	6,00	.118	3,00	.002	0,05
VBGB-6M-005	.236	6,00	.118	3,00	.005	0,13
VBGB-6M-007	.236	6,00	.118	3,00	.007	0,18
VBGB-6M-010	.236	6,00	.118	3,00	.010	0,25
VBGB-6M-015	.236	6,00	.118	3,00	.015	0,38
VBGB-8M-002	.314	8,00	.156	4,00	.002	0,05
VBGB-8M-005	.314	8,00	.156	4,00	.005	0,13
VBGB-8M-007	.314	8,00	.156	4,00	.007	0,18
VBGB-8M-015	.314	8,00	.156	4,00	.015	0,38

FRONT TURN & CHIP CONTROL

R.H. INSERT NO.	L.H. INSERT NO.	I.C.		T		R		W	
		INCH	MM	INCH	MM	INCH	MM	INCH	MM
VBGBR-6M-FT	VBGBL-6M-FT	.236	6,00	.118	3,00	.000	0,00	.031	0,80
VBGBR-6M-002	VBGBL-6M-002	.236	6,00	.118	3,00	.002	0,05	—	—
VBGBR-6M-005	VBGBL-6M-005	.236	6,00	.118	3,00	.005	0,13	—	—
VBGBR-6M-007	VBGBL-6M-007	.236	6,00	.118	3,00	.007	0,18	—	—
VBGBR-6M-010	VBGBL-6M-010	.236	6,00	.118	3,00	.010	0,25	—	—
VBGBR-6M-015	VBGBL-6M-015	.236	6,00	.118	3,00	.015	0,38	—	—
VBGBR-8M-FT	VBGBL-8M-FT	.314	8,00	.157	4,00	.000	0,00	.031	0,80
VBGBR-8M-002	VBGBL-8M-002	.314	8,00	.157	4,00	.002	0,05	—	—
VBGBR-8M-005	VBGBL-8M-005	.314	8,00	.157	4,00	.005	0,13	—	—
VBGBR-8M-007	VBGBL-8M-007	.314	8,00	.157	4,00	.007	0,18	—	—
VBGBR-8M-015	VBGBL-8M-015	.314	8,00	.157	4,00	.015	0,38	—	—

GANG TYPE TOOLING-NEUTRAL RAKE 2° LEAD

RIGHT HAND SHOWN

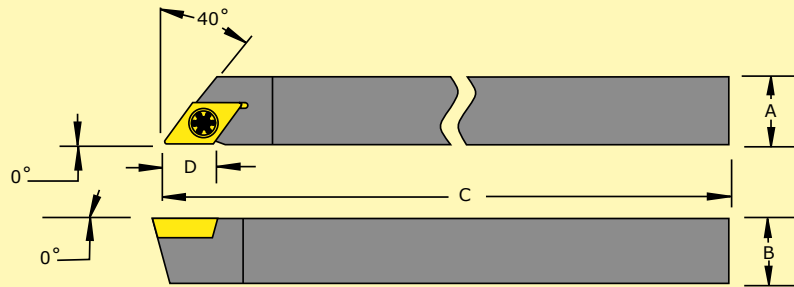


R.H. HOLDER NO.	L.H. HOLDER NO.	INSERT NO.	A	B	C	D	E	SPARE PARTS	
								SCREW	WRENCH
SVFBR-3756M-D	SVFBL-3756M-D	VBGB-6M	.500	.375	4.50	.375	.875	2.40-064	T-7
SVFBR-5006M-D	SVFBL-5006M-D	VBGB-6M	.500	.500	4.50	.375	.875	2.40-064	T-7
SVFBR-6258M-D	SVFBL-6258M-D	VBGB-8M	.625	.625	4.50	.500	1.12	3.20-095	T-10

NOTE: FOR FRONT TURNING & CHIPBREAKER STYLE INSERTS ON GANG TOOLING HOLDERS
RIGHT HAND HOLDERS USE LEFT HAND INSERTS & LEFT HAND HOLDERS USE RIGHT HAND INSERTS

NEUTRAL RAKE 0° LEAD

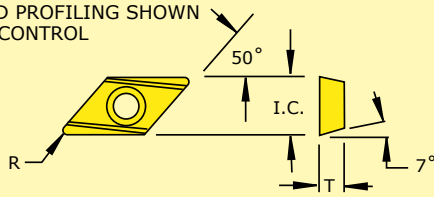
RIGHT HAND SHOWN



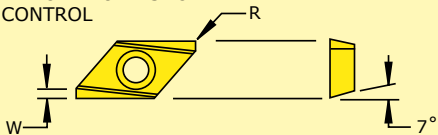
R.H. HOLDER NO.	L.H. HOLDER NO.	INSERT NO.	A	B	C	D	SPARE PARTS	
							SCREW	WRENCH
SKACR-10M8M-C	SKACL-10M8M-C	KCGB-8M	10mm	10mm	127mm	10mm	3.20-095	T-10
SKACR-12M8M-C	SKACL-12M8M-C	KCGB-8M	12mm	12mm	127mm	10mm	3.20-095	T-10
SKACR-3758M-V	SKACL-3758M-V	KCGB-8M	.375	.375	3.50	.390	3.20-095	T-10
SKACR-3758M-C	SKACL-3758M-C	KCGB-8M	.375	.375	5.00	.390	3.20-095	T-10
SKACR-5008M-V	SKACL-5008M-V	KCGB-8M	.500	.500	3.50	.390	3.20-095	T-10
SKACR-5008M-C	SKACL-5008M-C	KCGB-8M	.500	.500	5.00	.390	3.20-095	T-10
SKACR-62543-V	SKACL-62543-V	KCGB-43	.625	.625	3.50	.625	4.76-127	T-25
SKACR-62543-C	SKACL-62543-C	KCGB-43	.625	.625	5.00	.625	4.76-127	T-25
SKACR-75043-V	SKACL-75043-V	KCGB-43	.750	.750	3.50	.625	4.76-127	T-25
SKACR-75043-C	SKACL-75043-C	KCGB-43	.750	.750	5.00	.625	4.76-127	T-25

50° DIAMOND TURNING & PROFILING

RIGHT HAND PROFILING SHOWN WITH CHIP CONTROL



RIGHT HAND FRONT TURN SHOWN WITH CHIP CONTROL



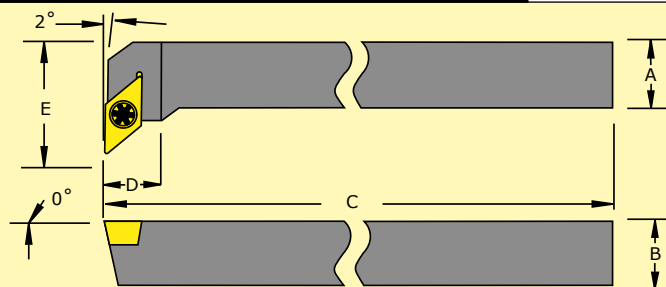
NEUTRAL INSERT NO.	I.C.		T		R	
	INCH	MM	INCH	MM	INCH	MM
KCGB-8M-002	.314	8,00	.157	4,00	.002	0,05
KCGB-8M-005	.314	8,00	.157	4,00	.005	0,13
KCGB-8M-007	.314	8,00	.157	4,00	.007	0,18
KCGB-8M-010	.314	8,00	.157	4,00	.010	0,25
KCGB-8M-015	.314	8,00	.157	4,00	.015	0,38
KCGB-43-005	.500	12,7	.188	4,76	.005	0,13
KCGB-43-010	.500	12,7	.188	4,76	.010	0,25
KCGB-43-015	.500	12,7	.188	4,76	.015	0,38
KCGB-43-030	.500	12,7	.188	4,76	.030	0,76

FRONT TURN & CHIP CONTROL

R.H. INSERT NO.	L.H. INSERT NO.	I.C.		T		R		W	
		INCH	MM	INCH	MM	INCH	MM	INCH	MM
KCGBR-8M-FT	KCGBL-8M-FT	.314	8,00	.157	4,00	.000	0,00	.031	0,80
KCGBR-8M-002	KCGBL-8M-002	.314	8,00	.157	4,00	.002	0,05	—	—
KCGBR-8M-005	KCGBL-8M-005	.314	8,00	.157	4,00	.005	0,13	—	—
KCGBR-8M-007	KCGBL-8M-007	.314	8,00	.157	4,00	.007	0,18	—	—
KCGBR-8M-010	KCGBL-8M-010	.314	8,00	.157	4,00	.010	0,25	—	—
KCGBR-8M-015	KCGBL-8M-015	.314	8,00	.157	4,00	.015	0,38	—	—
KCGBR-43-FT	KCGBL-43-FT	.500	12,7	.188	4,76	.000	0,00	.062	1,57
KCGBR-43-005	KCGBL-43-005	.500	12,7	.188	4,76	.005	0,13	—	—
KCGBR-43-010	KCGBL-43-010	.500	12,7	.188	4,76	.010	0,25	—	—
KCGBR-43-015	KCGBL-43-015	.500	12,7	.188	4,76	.015	0,38	—	—
KCGBR-43-030	KCGBL-43-030	.500	12,7	.188	4,76	.030	0,76	—	—

GANG TYPE TOOLING - NEUTRAL RAKE 2° LEAD

RIGHT HAND SHOWN



R.H. HOLDER NO.	L.H. HOLDER NO.	INSERT NO.	A	B	C	D	E	SPARE PARTS	
								SCREW	WRENCH
SKFCR-3758M-D	SKFCL-3758M-D	KCGB-8M	.500	.375	4.50	.430	.843	3.20-095	T-10
SKFCR-5008M-D	SKFCL-5008M-D	KCGB-8M	.500	.500	4.50	.430	.843	3.20-095	T-10
SKFCR-62543-D	SKFCL-62543-D	KCGB-43	.625	.625	4.50	.625	1.25	4.76-127	T-25

NOTE: FOR FRONT TURNING & CHIPBREAKER STYLE INSERTS ON GANG TOOLING HOLDERS
RIGHT HAND HOLDERS USE LEFT HAND INSERTS & LEFT HAND HOLDERS USE RIGHT HAND INSERTS